

**STAINLESS STEEL  
SUBMERSIBLE  
PUMPS**

**ISP SERIES  
50 Hz**



Pumping  
Ground water  
Worldwide



\* For Specific Models

AN ISO 9001 COMPANY

**INOX**  
**PUMPS**



# COMPANY PROFILE

Incorporated in 1999, with experience of more than 20 years in the field of engineering Formely know as Jayesh Plastic & Tools Pvt Ltd, Inox Pumps later changed name to INOX SUBMERSIBLES (I) PVT. LTD in 2016 after specializing experience in Water pumping field .

Is one of the leading manufacturer of Submersible Pumps & Pump Spare Parts such as Rubber Molded Parts, Plastic Molded Parts, Broaching, CNC Turned Components, VMC Machined Components, Sheet metal cutting & Embossing parts, Motor stamping & lamination for various well-reputed Submersible Pump OEM's all over India.

We produce almost everything "under the Sun" in the SS FABRICATED SUBMERSIBLE PUMP segment ranging from "Designing and developing Tools" to "NEMA Standard Couplings and Collate".

We specialize in developing prototypes as per client's specifications.

We are also leading suppliers and stockiest for ferrous & Non-ferrous metal as in Stainless Steel sheets, plates, coils, flats, strips, pipe & pipe fittings, Flanges, Bars, Mild steel, Carbon steel, Die steel, High Nickle Alloys, Aluminium, Copper, Brass, Titanium, fasteners & Hardware, Electrical Accessories, etc.



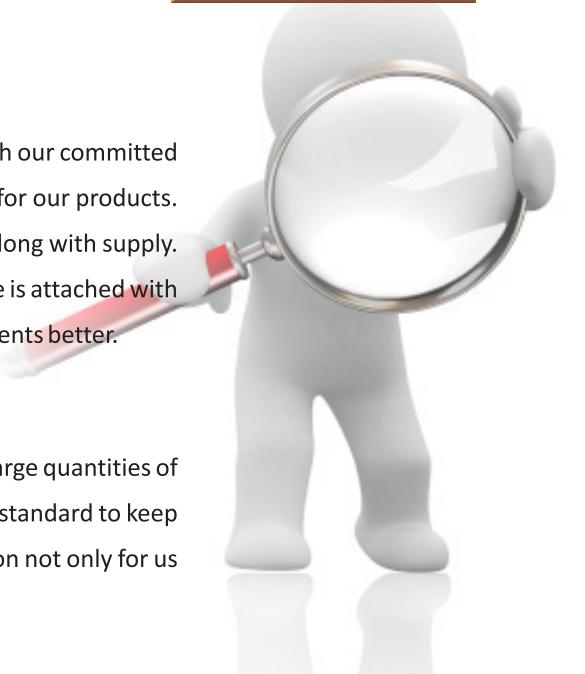
## QUALITY POLICY

### OUR EXCELLENCE...

Quality is our prime concern. We are able to maintain high quality standards through our committed personnel and sound infrastructure. We ensure that finest quality material is used for our products. To ensure the quality of each material, we are providing Materials Test Certificate along with supply. Our team of experts maintain a vigil on the quality of the products. Every single piece is attached with test certificates and reports. We are continually improving our quality to serve our clients better.

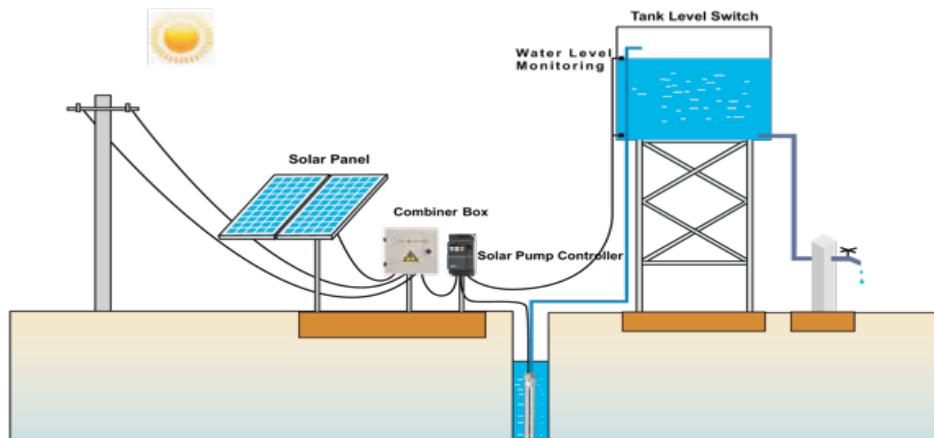
### OUR FACILITIES...

We have a sound infrastructure. Our spacious warehouse has the capacity to store large quantities of products. We possess a team of experts who are sourcing products of international standard to keep abreast with the global markets. Our qualified professionals have served as a beacon not only for us but also for the entire industry in establishing top-notch quality standards.



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## GENERAL DATA



### APPLICATIONS

The pumps are suitable for the following applications :

- Raw water supply
- Irrigation systems
- Groundwater lowering
- Pressure boosting
- Industrial applications

### TYPE KEY

Example

Type range                    ISP - 17 / 7 - A      B  
 Nominal flow rate x 10 lpm  
 Number of impellers  
 First impeller with reduced diameter (A,B or C)  
 Second impeller with reduced diameter (A,B or C)

### PUMPED LIQUIDS

Clean, thin, non-aggressive liquids without solid particles or fibres.

### OPERATING CONDITIONS

Flow rate, Q : 0.1 - 280 m<sup>3</sup>/h.

Head, H: Maximum 670m.

Maximum Liquid Temperature:

Motor	Installation		
	Flow velocity-past motor	Vertical	Horizontal
INOX 3",4",6" & 8"	0.15 m/s	40°C	40°C

Operating pressure: Maximum 0.67m (67 bar)

### CURVE CONDITIONS

The conditions below apply to the curves shown on the following pages :

#### GENERAL

- Curve tolerance according to ISO 9906, Annex A.
- The performance curves show pump performance at actual speed cf. standard motor range.  
The speed of the motors is approximately :
 

3" motors	: n=2850 min <sup>-1</sup>
4" motors	: n=2870 min <sup>-1</sup>
6" motors	: n=2870 min <sup>-1</sup>
8" to 12" motors	: n=2900 min <sup>-1</sup>
- The measurements were made with airless water at a temperature of 20°C. The curves apply to a kinematic viscosity of 1 mm<sup>2</sup>/s. When pumping liquids with a density higher than that of water, motors with correspondingly higher outputs must be used.
- The bold curves indicate the recommended performance range.
- The performance curves are inclusive of possible losses such as non-return valve loss.

#### ISP-2, ISP-3, ISP-5, ISP-8, ISP-9, ISP-14 CURVE

- **Q/H** : The curves are inclusive of valve and inlet losses at the actual speed.
- **Power Curve** : BPkW/Stage shows pump power input per stage.
- **Efficiency Curve** : Efficiency shows pump stage efficiency.

#### ISP-10, ISP-12, ISP-17, ISP-30, ISP-46, ISP-60, ISP-77, ISP-95, ISP-125, ISP-160 CURVE

- **Q/H** : The curves are inclusive of valve and inlet losses at the actual speed.  
Operation without non-return valve will increase the actual head at nominal performance by 0.5 to 1.0 m.
- **NPSH** The curve is inclusive of suction case and shows required inlet pressure.
- **Power Curve** : It shows pump power input at the actual speed for each individual pump size.
- **Efficiency Curve** : Efficiency shows pump stage efficiency.

## KEY FEATURE

### FEATURES AND BENEFITS

#### A WIDE PUMP RANGE

We offers submersible pumps with energy efficient duty 3 points ranging from 0.1 to 335 m /h. The pump range consists of many pump sizes and each pump size is available with an optional number of stages to match any duty point.

#### HIGH PUMPS EFFICIENCY

Often pump efficiency is a neglected factor compared to the price however, the observant user will notice that price variations are without importance to water supply economics compared to the importance of pump and motor efficiencies.

#### EXAMPLE:

3 When pumping 125 m /h with a head of 200m for a period of 10 years \$ 60,000 will be saved if a pumps and motors having a 10% higher efficiency is chosen and the price is \$ 0.10 per kWh.



#### BEARINGS WITH SAND CHANNELS

All berings are water lubricated and have a square shape enabling sand particles if any to leave the pump together with the pumpeed.

#### APPLICATIONS

We offers a complete range of pumps and motors which as a standard are made completely of stainless steel AISI - 304. This provides for good wear resistance and a reduced risk of corrosion when pumping ordinary cold water with a minor content of chloride.

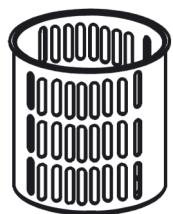
#### LOW INSTALLATION COSTS

Stainless steel means low weight facilitating the handling of pumps and resulting in low equipment costs and reduced installation and service time. In addition pumps will be as new after service due to the high wear resistance of stainless steel.



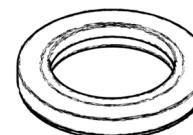
#### RAW MATERIAL

Manufacturing all parts - Diffusers, impellers, suction case, discharge case of AISI 304/3016 grade providing maximum strength, Durability, Wear/Tear & Corrosion resistance



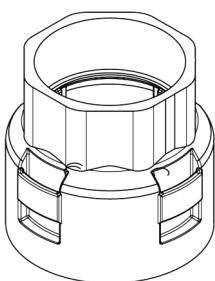
#### INLET STRAINER

The inlet strainer prevents particles over a certain size from entering the pump



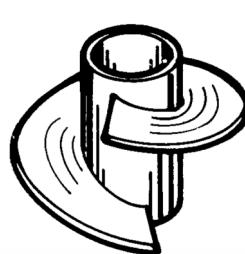
#### RUBBER RAW MATERIAL

Rubber used for wearings / Bushes / seals are hgh Nitrile for long life and proper lubrication.



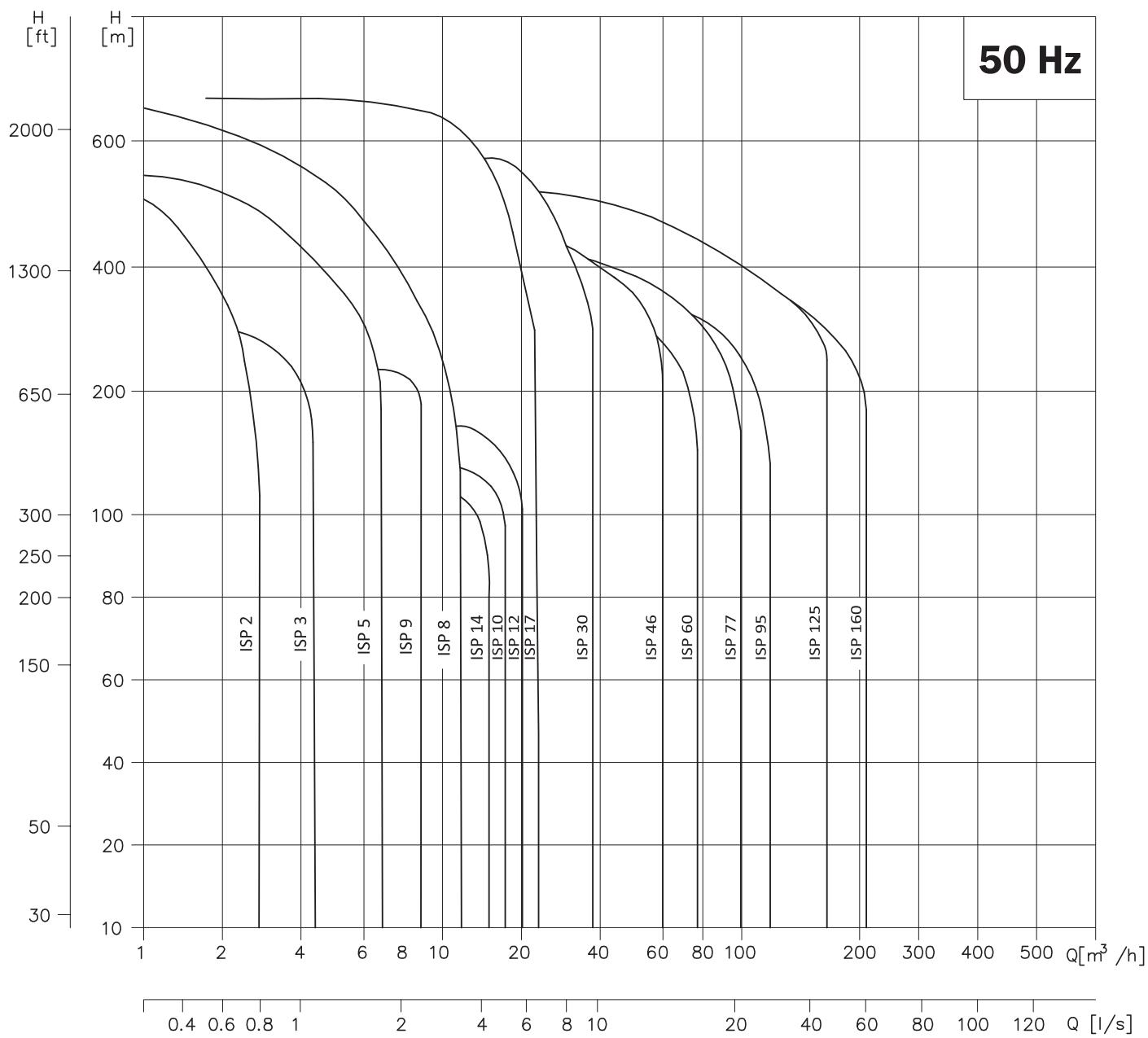
#### NON RETURN VALVE

All pumps are eqipped with a reliable non-returnable valve inthe valve casing preventing back flow in connection with pump stoppage. Further more the short closing time of NRV means that the risk of destructive water hammer is reduced to a minimum. The valve casing is designed for optimum hydraulic properties to minimize the pressure loss across the valve and thus contributes to the high efficiency of the pump.



#### PRIMING SCREW

All 4" & Sx-17 pumps are fitted with a priming screw. consequently dry running is prevented because the priming screw will make sure that pump bearing are always lubricated. Due to semi-axial impellers of large sx pumps (except for sx-17) this priming is automatically provided. however it applies to all pump types that if water tables is lowered to a level below the pump inlet nether pump nor motor will be protected against dry running



## PUMP RANGE

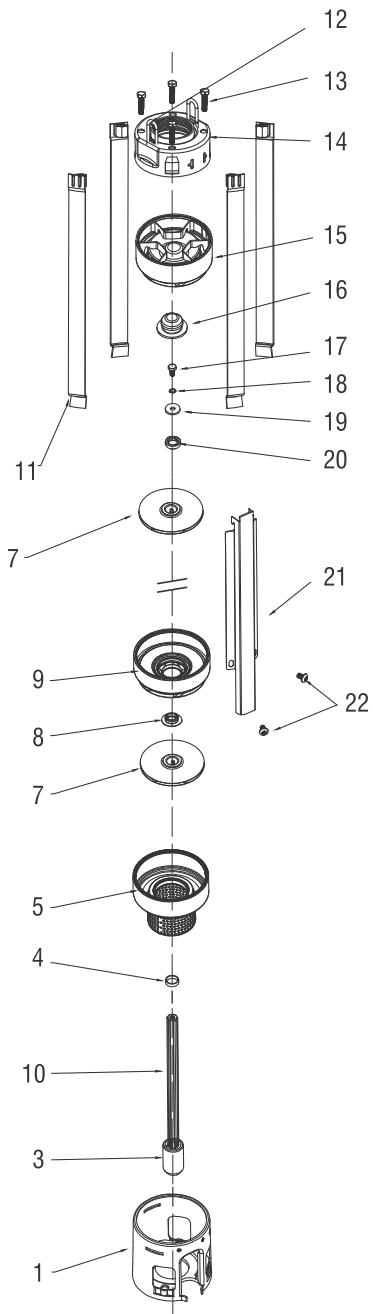
Type	ISP 2	ISP 3	ISP 5	ISP 9	ISP 8	ISP 14	ISP 10	ISP 12	ISP 17	ISP 30	ISP 46	ISP 60	ISP 77	ISP 95	ISP 125	ISP 160
Steel : AISI SS 304 (1.4301)	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
Steel : AISI SS 316 (1.4401)				•	•		•	•	•	•	•	•	•	•	•	•
Connection : Rp (Inches) BSP Thread	1 1/4	1 1/4	1 1/2	2	2	2	2	2	2 1/2	3	3 4	3 4	4 5	5	5	6
Connection : Rp (Inches) NPT Thread	1 1/4	1 1/4	1 1/2	2	2	2	2	2	3	3 4	3 4	4 5	5	5	6	
Flange Connection	V4	V4/V6	V4/V6	V4/V6	V4/V6	V4/V6	V4/V6	V4/V6	V4/V6	V4/V6	V6/V8	V6/V8	V6/V8	5"	6"	

Direct-on-Line starting is recommended up to 7.5 kW.

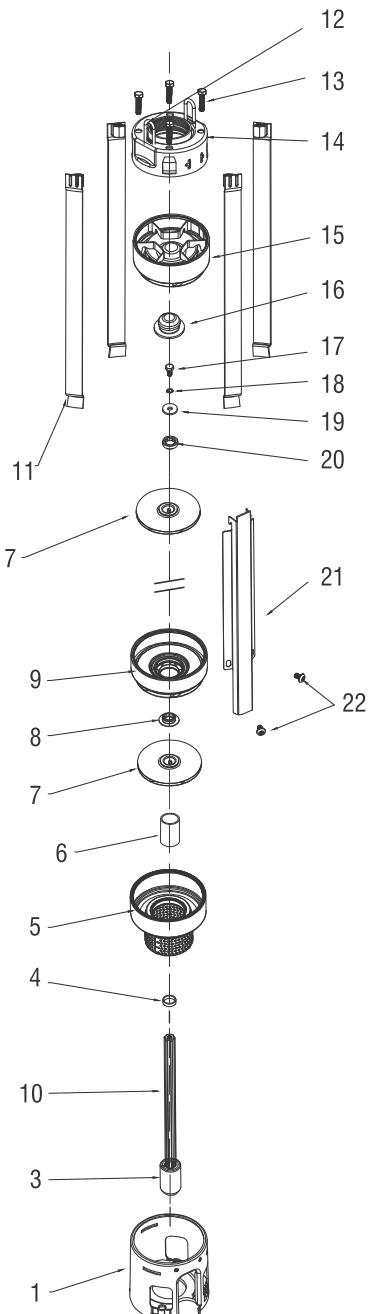
Soft starter or auto transformer is recommended above 7.5 kW.

## 4" ISP SERIES EXPLODED VIEW

2 - 5 m<sup>3</sup>/h



8 m<sup>3</sup>/h



Part No.	Part Name
1	Suction Housing
2	Screw
3	Coupling
4	Spacer Sleeve
5	Inlet Screen Chamber
6	Sleeve
7	Impeller
8	Bush - Diffuser Casing
9	Diffuser Casing
10	Shaft
11	Locking Strap
12	Hook
13	Locking Strap Bolt
14	Discharge Housing
15	Check Valve Assy.
16	Bush - CT Pad
17	Screw
18	Washer
19	Upthrust Washer
20	Sleeve
21	Cable Guard
22	Cable Guard Screw

### Specification

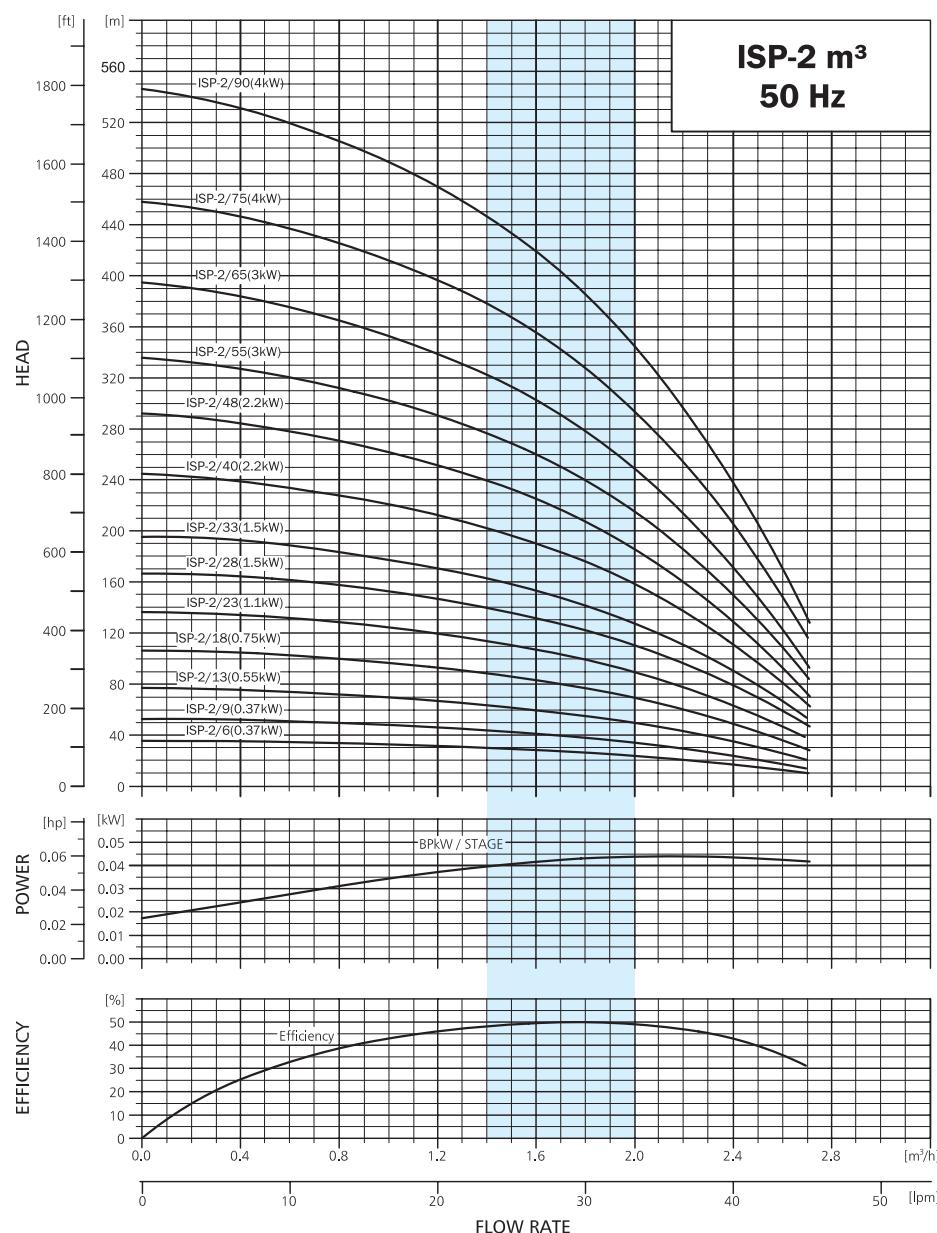
Pumped Liquids	
Non-aggressive, non explosive, pure, cold, Fresh water without abrasive particles having the following characteristics.	
pH	6.5 to 8.5
Turbidity	50ppm silica scale(max.)
Viscosity	1.75x10 <sup>-6</sup> m <sup>2</sup> / Sec (max.)
Hardness (Drinking Water)	300 (max.)
Specific gravity	1.004 (max.)
Allowable solids	3000 ppm (max.)
Chlorine ion density	500 ppm (max.)
Permissible amount of sand	50 g/ m <sup>3</sup> (max.)
Temperature	38°C (max.) NBR 90°C VITON

### Pump Operating Limitations

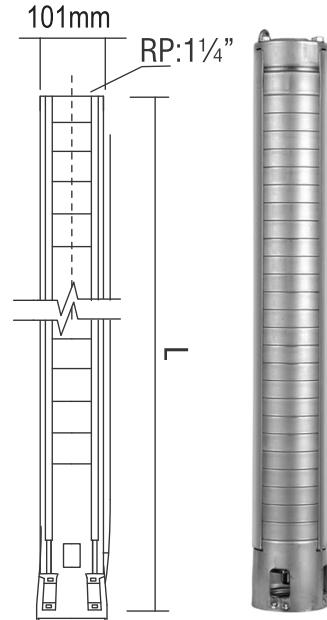
Nominal Diameter	4"	
Power Range	0.37 kW – 7.5 kW	
Speed	upto 2900 rpm	
Flow Range	lpm m <sup>3</sup> /h	7.2 - 317 0.4 - 19
Max.Recommended Head	ft m	13 - 1754 4 - 535
Delivery size mm	32, 40 & 50	
Max.Operating Pressure	5.4 Mpa (54bar)	
Horizontal installation	Minimum 30° angle	

## PERFORMANCE CURVE

### SUBMERSIBLE PUMP ISP-2



### DIMENSIONS AND WEIGHTS



E = Maximum diameter of pump inclusive of cable guard & motor.

ISP-2/75 to ISP-2/90 are mounted in sleeve for R 1 1/4 connection and with max. diameter 108mm.

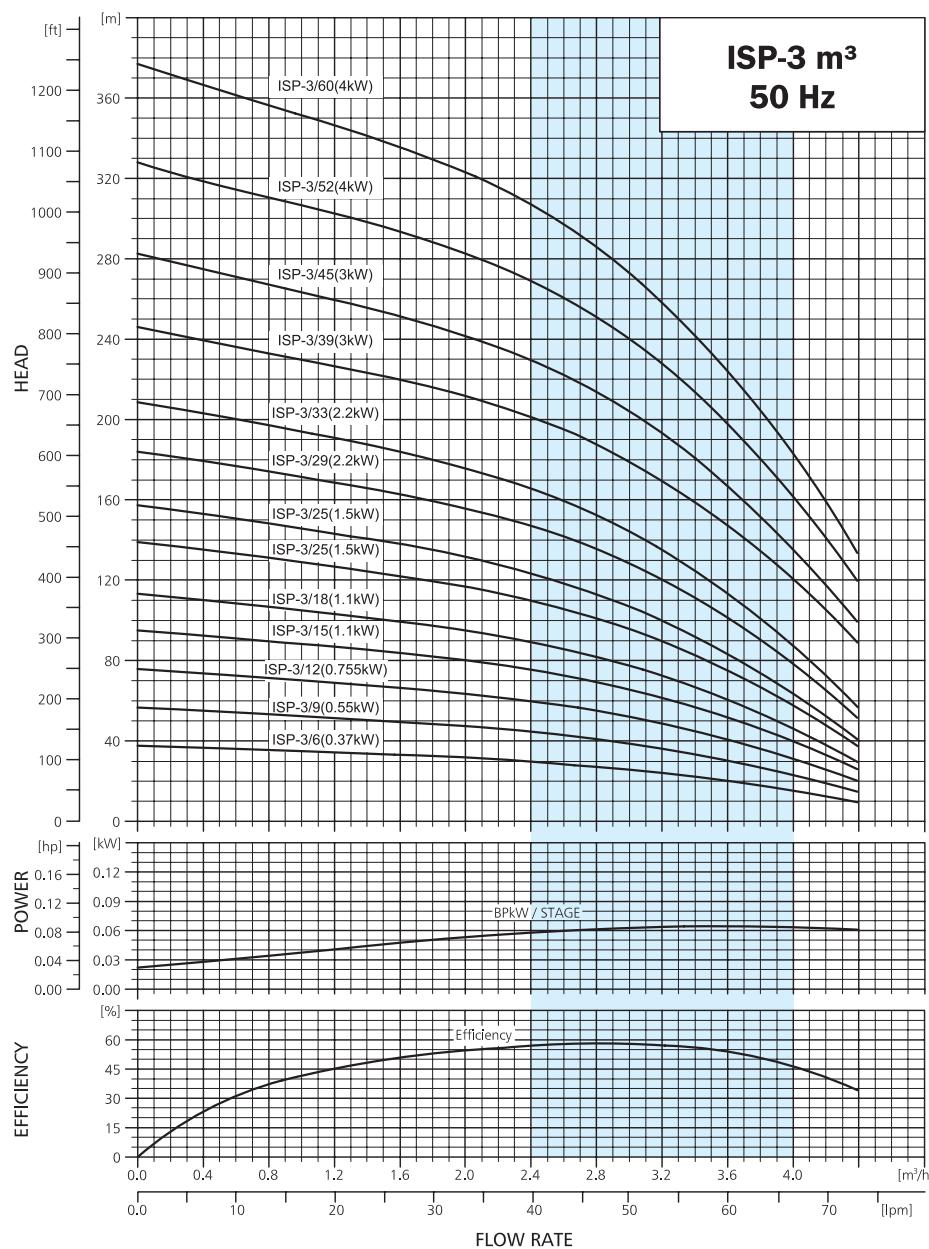
**ISP-2**

PERFORMANCE TABLE ISP-2

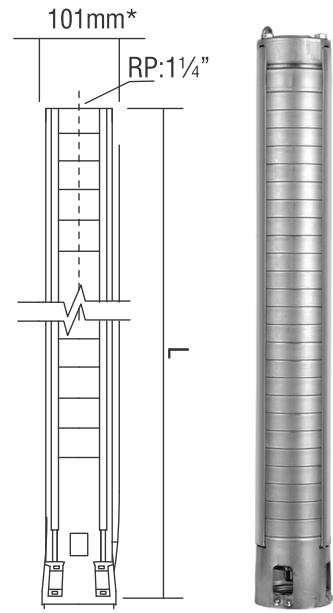
TYPE	MODEL	MOTOR RATING		Q (m³/h) Q (lpm)	HEAD (m)							HEIGHT L(MM)
		[kW]	[HP]		0	1	1.4	1.8	2	2.4	2.7	
		0	16.7	23.4	30.1	33.4	40.1	45				
<b>ISP-2</b>	ISP-2/6	0.37	0.5	36	33	30	26	24	17	10	281	
	ISP-2/9	0.37	0.5	53	48	44	38	34	24	14	344	
	ISP-2/13	0.55	0.75	77	70	64	55	50	35	20	428	
	ISP-2/18	0.75	1.0	107	97	89	77	69	49	29	533	
	ISP-2/23	1.1	1.5	137	124	114	99	90	64	38	638	
	ISP-2/28	1.5	2.0	167	152	140	122	110	79	49	743	
	ISP-2/33	1.5	2.0	196	178	163	142	128	90	55	848	
	ISP-2/40	2.2	3.0	245	221	203	176	158	111	65	995	
	ISP-2/48	2.2	3.0	292	262	240	207	186	129	72	1163	
	ISP-2/55	3.0	4.0	336	302	277	240	215	150	86	1310	
	ISP-2/65	3.0	4.0	395	352	323	280	250	170	94	1541	
	ISP-2/75	4.0	5.5	457	412	378	328	292	205	118	1751	
	ISP-2/90	4.0	5.5	545	489	446	386	345	237	130	2307	

## PERFORMANCE CURVE

### SUBMERSIBLE PUMP ISP-3



### DIMENSIONS AND WEIGHTS



E = Maximum Dia of Pump inclusive of cable guard and motor.

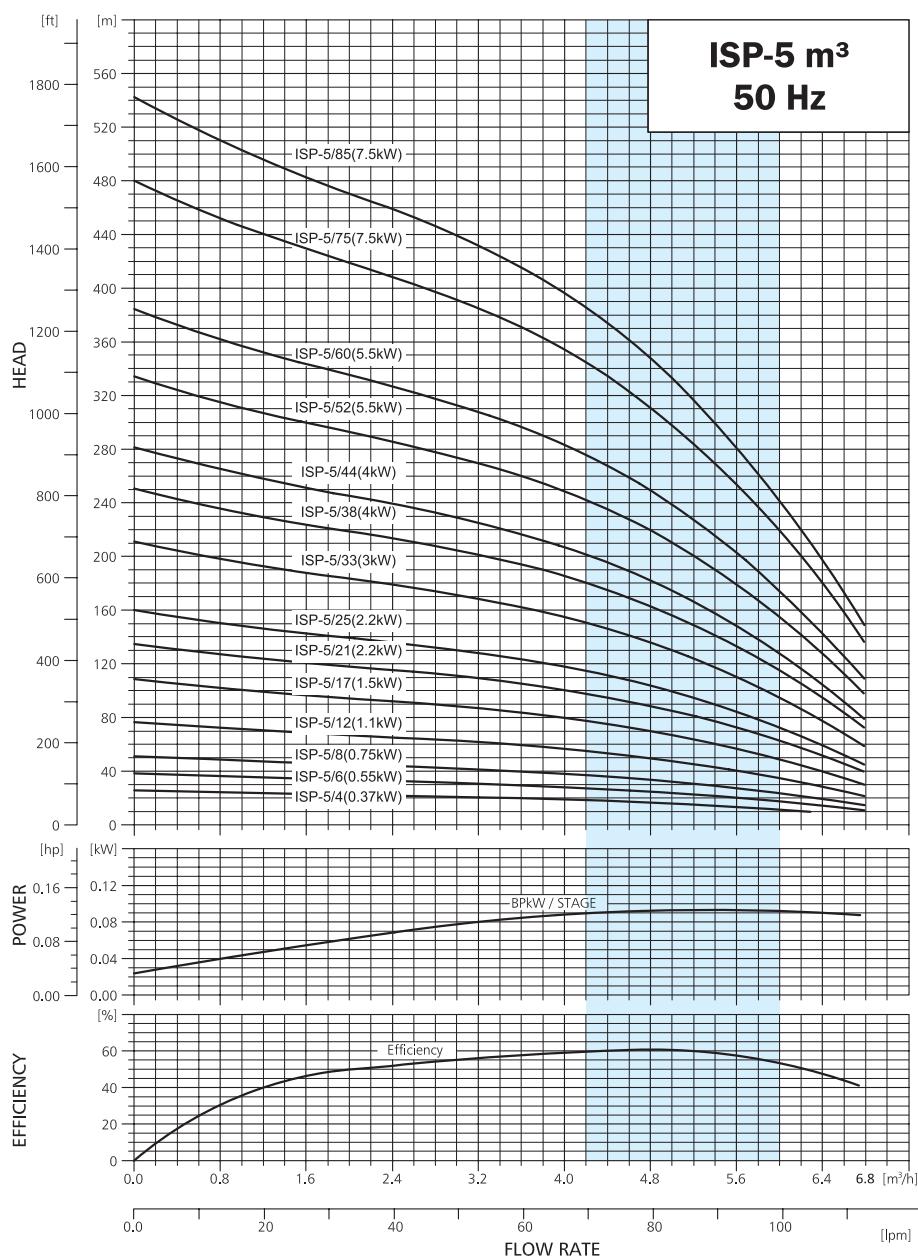
**ISP-3**

**Head (m)**

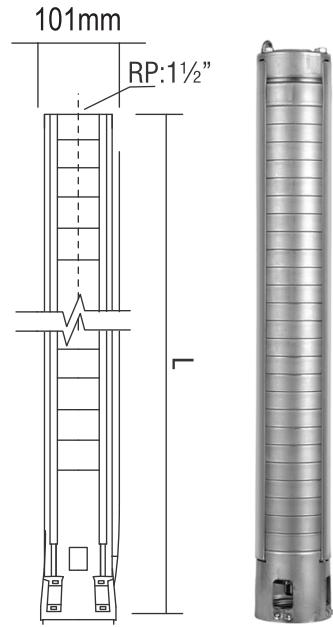
TYPE	MODEL	MOTOR RATING		Q (m³/h) Q (lpm)	0	1	1.4	1.8	2	2.4	2.8	4	5	8	HEIGHT L(MM)
		[kW]	[HP]		0	16.7	23.4	30.1	33.4	40.1	46.8	56.8	66.8	73.5	
	ISP-3/6	0.37	0.5		38	35	34	32	31	30	27	22	15	10	281
	ISP-3/9	0.55	0.75		57	54	51	49	47	45	41	33	23	15	344
	ISP-3/12	0.75	1		76	70	68	65	64	60	55	45	31	20	407
	ISP-3/15	1.1	1.5		95	87	85	82	80	76	70	57	40	27	470
	ISP-3/18	1.1	1.5		113	105	101	97	95	89	82	67	46	30	533
	ISP-3/22	1.5	2.0		139	129	125	120	117	110	101	83	57	37	617
	ISP-3/25	1.5	2.0		157	145	140	135	131	124	113	92	63	41	680
	ISP-3/29	2.2	3.0		184	171	166	159	156	147	136	111	78	52	729
	ISP-3/33	2.2	3.0		209	194	187	180	176	166	152	125	87	58	827
	ISP-3/39	3.0	4.0		246	230	223	216	212	201	188	160	120	89	974
	ISP-3/45	3.0	4.0		283	264	255	247	242	229	214	181	135	99	1107
	ISP-3/52	4.0	5.5		328	308	298	289	283	269	251	214	161	120	1303
	ISP-3/60	4.0	5.5		377	350	341	330	323	307	286	242	182	135	1527

## PERFORMANCE CURVE

### SUBMERSIBLE PUMP ISP-5



### DIMENSIONS AND WEIGHTS



E = Maximum diameter of pump inclusive of cable guard & motor.

ISP-5/75 to ISP-2/85 are mounted in sleeve for Rp 1½" connection and with max. diameter 108 mm.

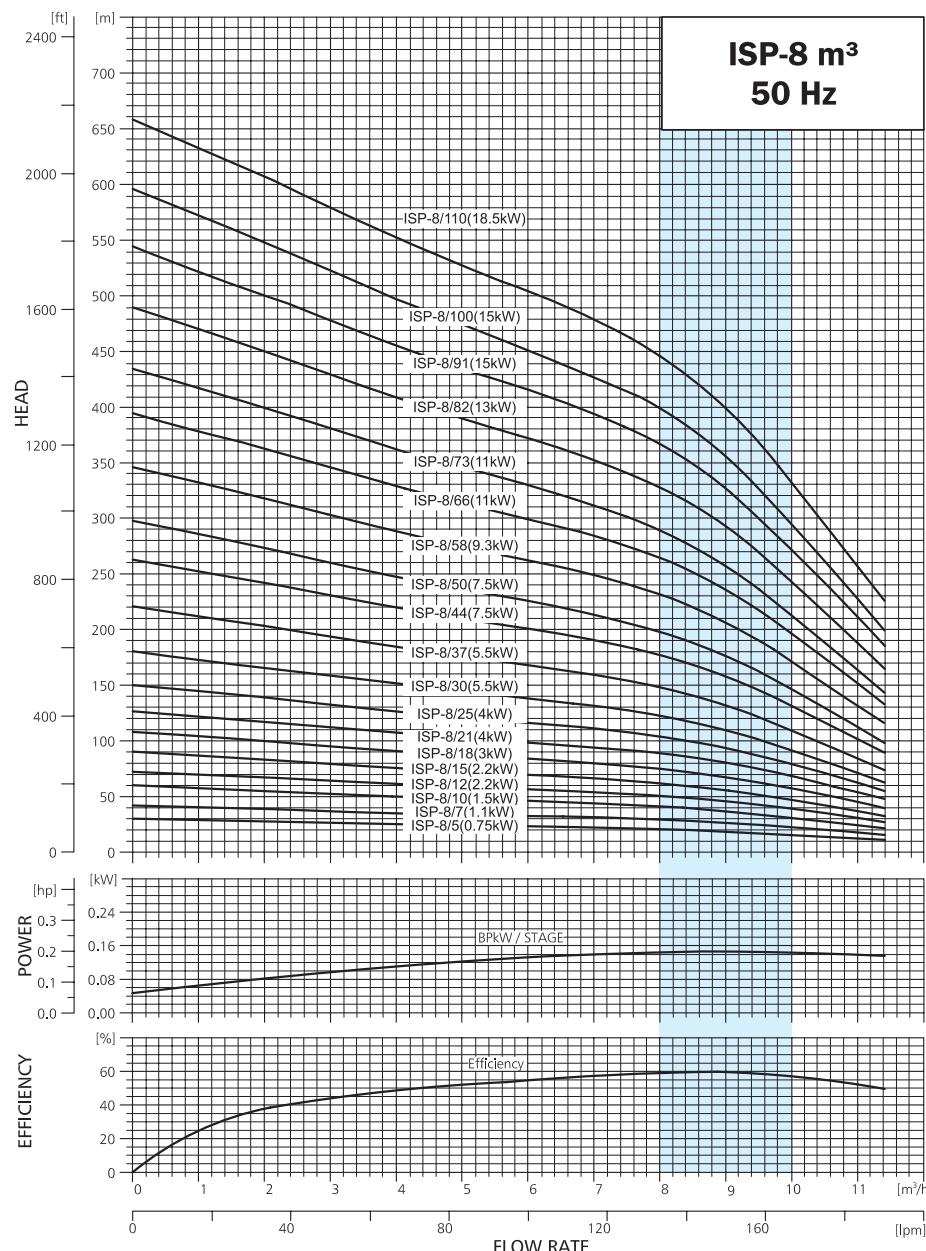
### ISP-5

Head (m)

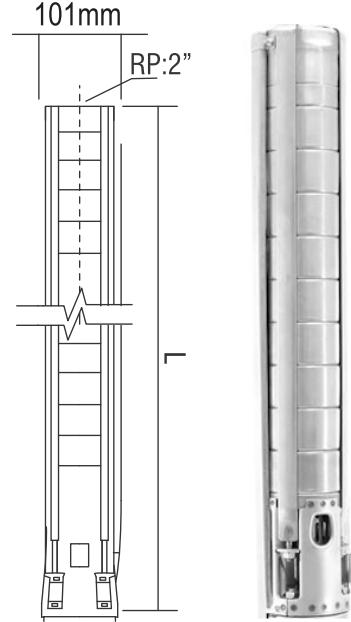
TYPE	MODEL	MOTOR RATING		Q (m³/h) Q (lpm)	0	1	1.4	1.8	2	2.4	2.8	3.4	4	4.4	5	6	6.8	HEIGHT L(MM)
		[kW]	[HP]		0	16.7	23.4	30.1	33.4	40.1	46.8	56.8	66.8	73.5	83.5	100.2	113.3	
ISP-5	ISP-5/4	0.37	0.5		26	24	23	23	22	22	21	20	19	18	16	11	9	239
	ISP-5/6	0.55	0.75		38	36	35	34	33	33	32	30	28	26	24	17	11	281
	ISP-5/8	0.75	1		51	48	47	46	45	44	43	40	38	36	32	23	15	323
	ISP-5/12	1.1	1.5		77	72	70	68	67	65	63	60	56	54	47	35	21	407
	ISP-5/17	1.5	2		109	100	97	96	94	92	90	85	80	75	67	49	30	512
	ISP-5/21	2.2	3		135	126	122	120	118	115	112	106	100	95	85	63	39	595
	ISP-5/25	2.2	3		160	150	145	141	139	135	131	125	118	112	99	72	45	680
	ISP-5/33	3	4		211	195	190	186	183	179	173	166	155	148	130	95	59	848
	ISP-5/38	4	5.5		250	233	229	221	219	215	209	199	186	177	157	115	72	953
	ISP-5/44	4	5.5		281	260	257	250	245	240	232	220	207	195	174	127	79	1079
	ISP-5/52	5.5	7.5		334	310	302	296	293	285	280	267	249	238	210	155	98	1247
	ISP-5/60	5.5	7.5		384	360	345	339	335	325	319	303	283	269	238	175	108	1440
	ISP-5/75	7.5	10		480	450	431	424	418	405	397	379	353	337	300	212	138	1760
	ISP-5/85	7.5	10		544	510	488	480	473	459	450	430	400	382	340	240	150	2369

## PERFORMANCE CURVE

### SUBMERSIBLE PUMP ISP-8



### DIMENSIONS AND WEIGHTS



E = Maximum diameter of pump inclusive of cable guard & motor.

ISP-8/58 to ISP-12/110 are mounted in sleeve for R 2" connection

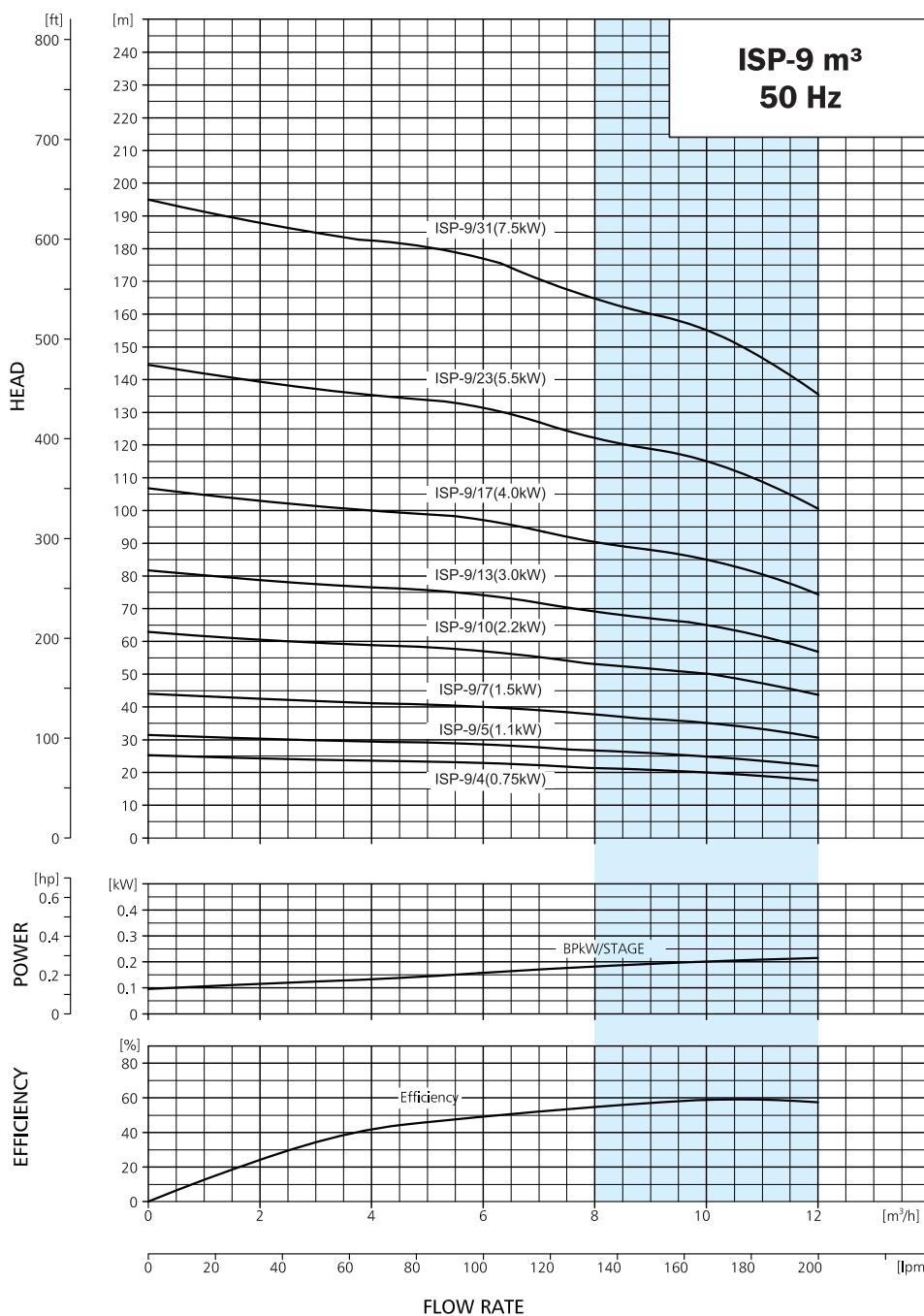
**ISP-8**

**Head (m)**

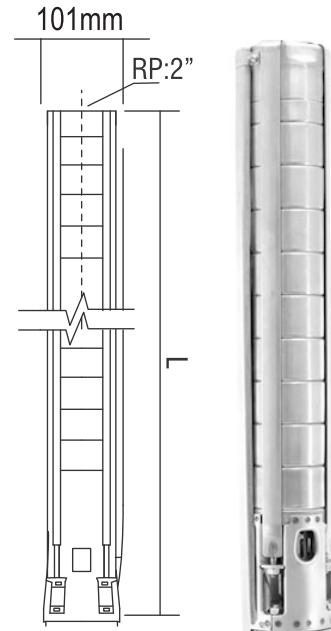
TYPE	MODEL	MOTOR RATING	Q (m³/h) Q (lpm)	0	1.4	2	4	6	8	9	10	11	HEIGHT L(MM)	HEIGHT (KG)
		[kW] [HP]		0	23.4	33.4	66.8	100.2	133.3	150	167	183.7		
	ISP-8/5	0.75 1.0		30	29	27	25	23	21	19	16	12	415	4
	ISP-8/7	1.1 1.5		42	40	38	35	32	29	26	22	17	499	5
	ISP-8/10	1.5 2.0		60	57	55	50	46	41	37	32	24	625	6
	ISP-8/12	2.2 3.0		72	68	68	61	57	51	46	39	31	709	7
	ISP-8/15	2.2 3.0		90	85	82	76	70	62	56	47	37	835	9
	ISP-8/18	3.0 4.0		108	102	100	91	84	75	67	57	45	961	10
	ISP-8/21	4.0 5.5		127	120	117	107	99	89	80	68	53	1087	11
	ISP-8/25	4.0 5.5		150	142	139	126	116	104	94	79	62	1255	13
	ISP-8/30	5.5 7.5		180	170	165	151	138	123	110	92	71	1465	15
	ISP-8/37	5.5 7.5		221	210	202	184	168	148	132	110	84	1759	18
	ISP-8/44	7.5 10.0		264	246	238	220	202	185	167	141	106	2053	21
	ISP-8/50	7.5 10.0		300	279	270	250	230	210	190	160	120	2305	24
	ISP-8/58	9.3 12.5		348	324	314	290	266	244	220	186	140	2641	27
	ISP-8/66	11 15.0		396	369	357	330	303	277	250	211	159	2977	31
	ISP-8/73	11 15.0		438	408	395	365	335	307	277	234	176	3271	34
	ISP-8/82	13.0 17.5		492	458	443	410	376	345	311	263	197	3649	38
	ISP-8/91	15.0 20.0		546	509	492	455	418	383	345	292	219	4027	42
	ISP-8/100	15.0 20.0		600	559	541	500	459	420	379	320	241	4405	45
	ISP-8/110	18.5 25.0		660	615	595	550	505	462	417	352	265	4825	50

## PERFORMANCE CURVE

### SUBMERSIBLE PUMP ISP-9



### DIMENSIONS AND WEIGHTS

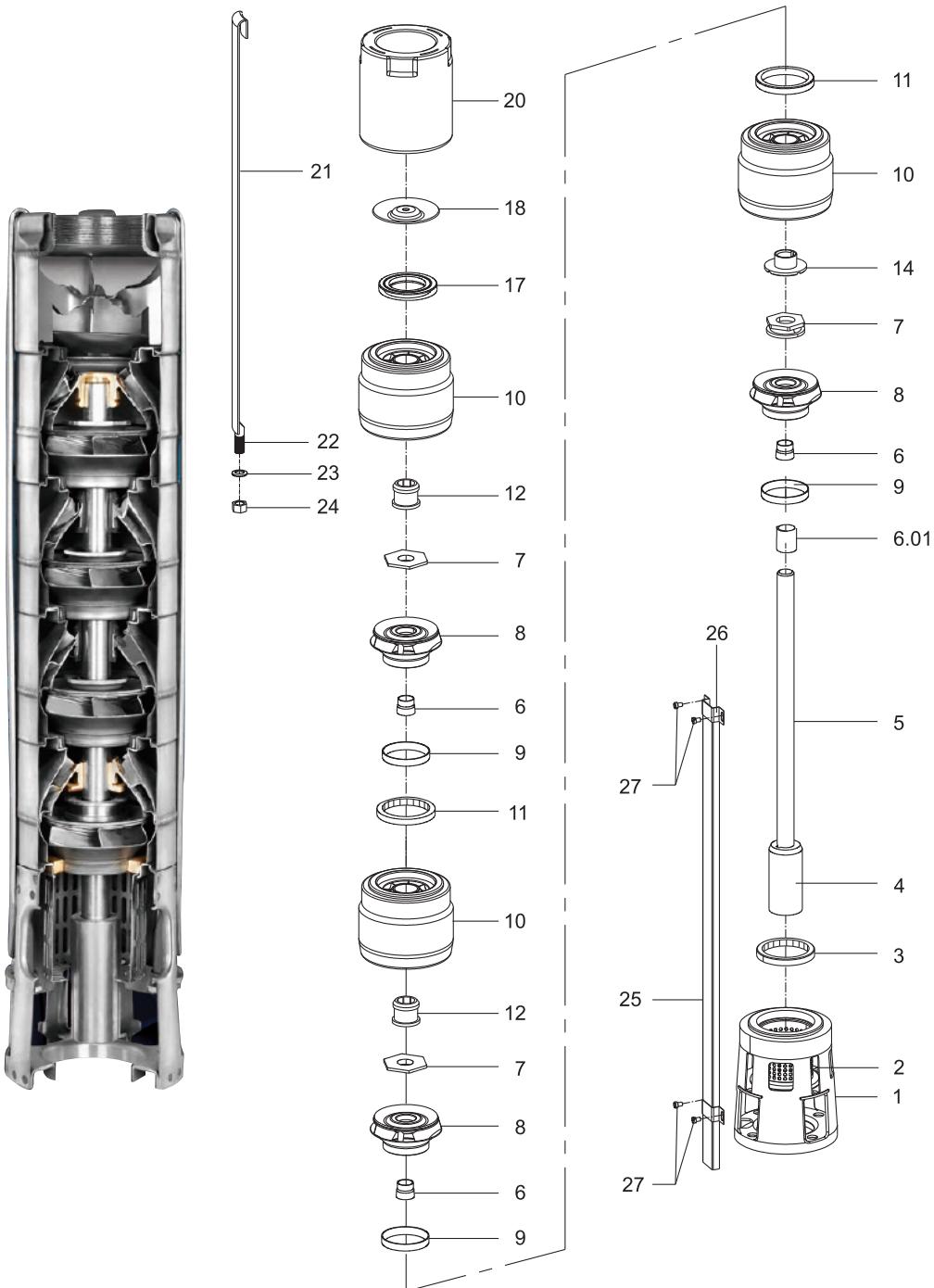


E = Maximum diameter of pump inclusive of cable guard & motor.

### PERFORMANCE TABLE ISP-9

TYPE	MODEL	MOTOR RATING		Q (m³/h) Q (lpm)	0	2	4	6	8	10	12	HEIGHT L(MM)	WEIGHT (KG)
		[kW]	[HP]		0	33.4	66.8	100.1	133.6	167	200.1		
<b>ISP-9</b>	ISP-9/4	0.75	1	<b>Head (m)</b>	26	24	23	23	22	20	18	445	6
	ISP-9/5	1.1	1.5		32	31	29	28	27	25	23	510	6
	ISP-9/7	1.5	2		44	43	41	40	38	35	32	640	7
	ISP-9/10	2.2	3		63	61	59	57	53	50	43	835	8
	ISP-9/13	3	4		82	78	76	74	69	65	57	1030	11
	ISP-9/17	4	5.5		107	103	100	97	90	85	74	1290	14
	ISP-9/23	5.5	7.5		145	139	135	132	122	115	100	1680	19
	ISP-9/31	7.5	10		195	188	182	177	165	155	135	2200	24

## 6" ISP SERIES EXPLODED VIEW



Part No.	Part Name
1	Suction Case (IP)
2	Stainer
3	1st Stage Bowl / Neckring / Bush
4	Coupling
5	Pump Shaft
6	Impeller Lock Collect
6.01	Spacer Sleeve
7	Impeller Lock Nut
8	Impeller Body
9	Wearing
10	Diffuser / Bowl Body
11	Diffuser Neckring
12	Diffuser Bearing Bush
14	Top Lock Nut
17	Top Bearing Bush
18	NRV Flap Cone
20	NRV Body
21	Clamping Strap
22	Stud
23	Washer
24	Nut
25	Cable Guard
26	Cable Guard Clamp
27	Cable Guard Screw
27	Cable Guard Screw

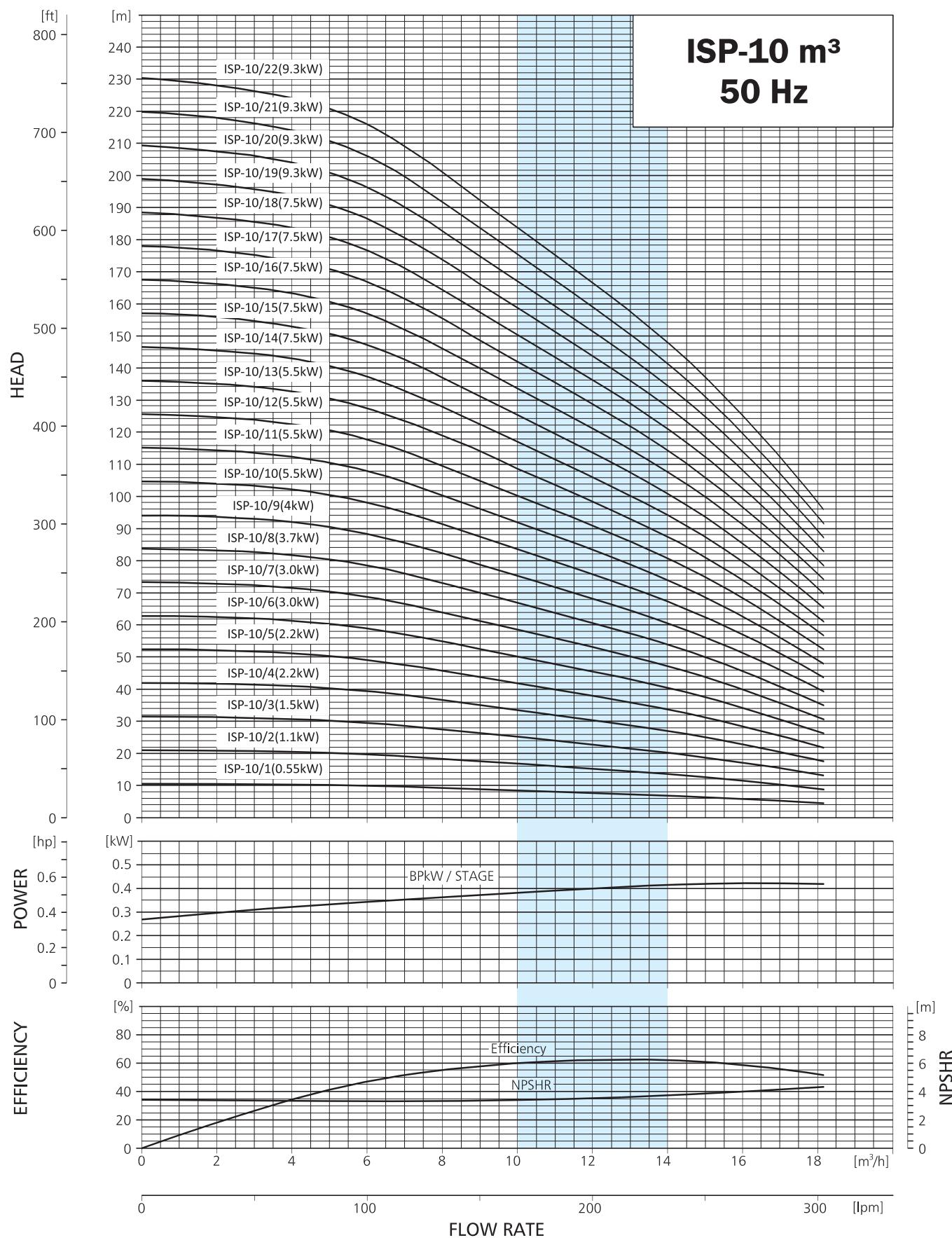
### Specification

Pumped Liquids	
Non-aggressive, non explosive, pure, cold, Fresh water without abrasive particles having the following characteristics.	
pH	6.5 to 8.5
Turbidity	50ppm silica scale(max.)
Viscosity	1.75x10 66m <sup>2</sup> / Sec (max.)
Hardness (Drinking Water)	300 (max.)
Specific gravity	1.004 (max.)
Allowable solids	3000 ppm (max.)
Chlorine ion density	500 ppm (max.)
Permissible amount of sand	50 g/ m <sup>3</sup> (max.)
Temperature	38°C (max.) NBR 90°C VITON

### Pump Operating Limitations

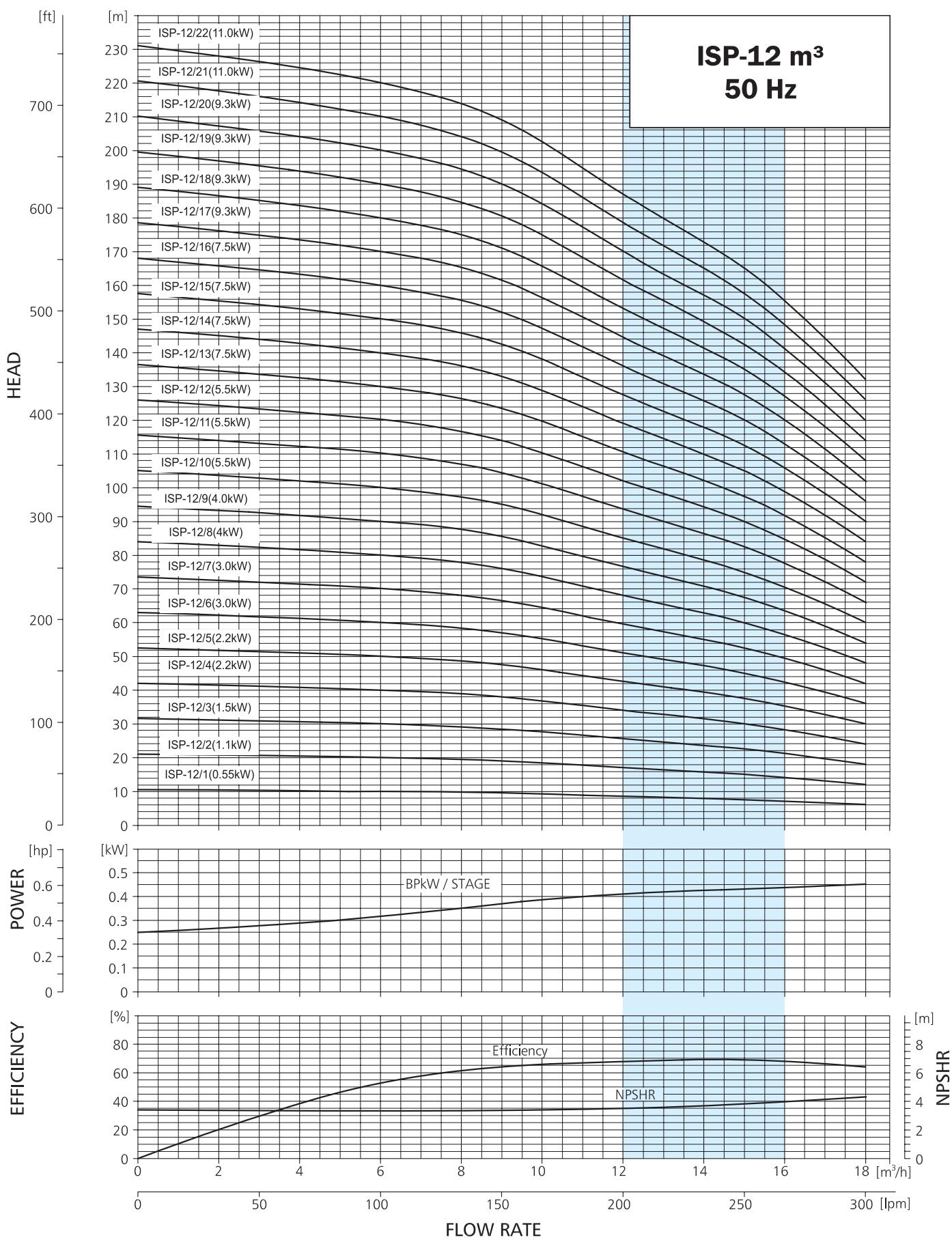
Nominal Diameter		6"
Power Range		2.2 kW – 63 kW
Speed		upto 2900 rpm
Flow Range	lpm m <sup>3</sup> /h	116.4 - 1333 7 to 80
Max.Recommended Head	ft m	14.76 - 2033 4.5 - 620
Delivery size mm		50,65,80 & 100
Max.Operating Pressure		6.2 Mpa (62bar)
Horizontal installation		Minimum 30° angle

## SUBMERSIBLE PUMP ISP-10



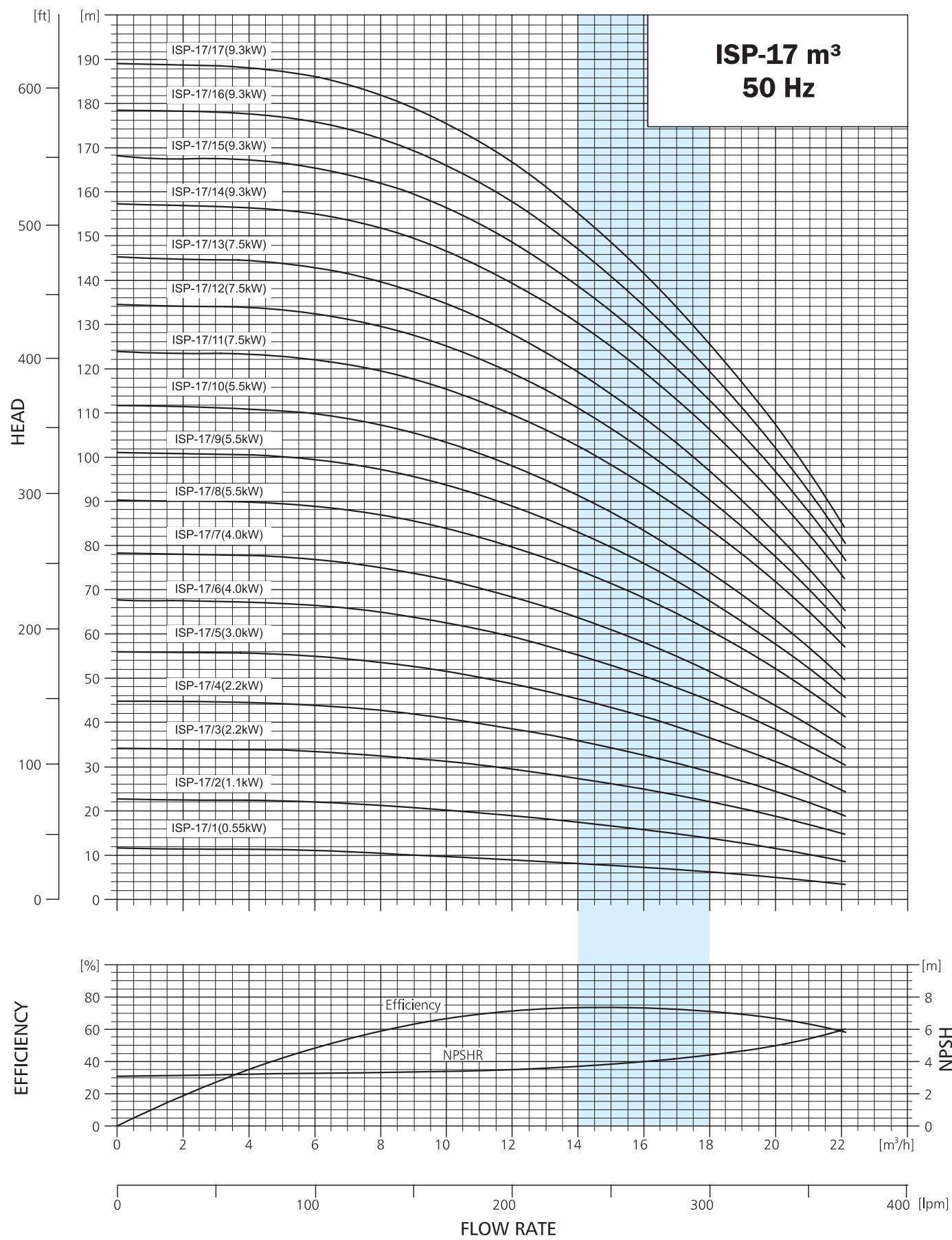


## SUBMERSIBLE PUMP ISP-12



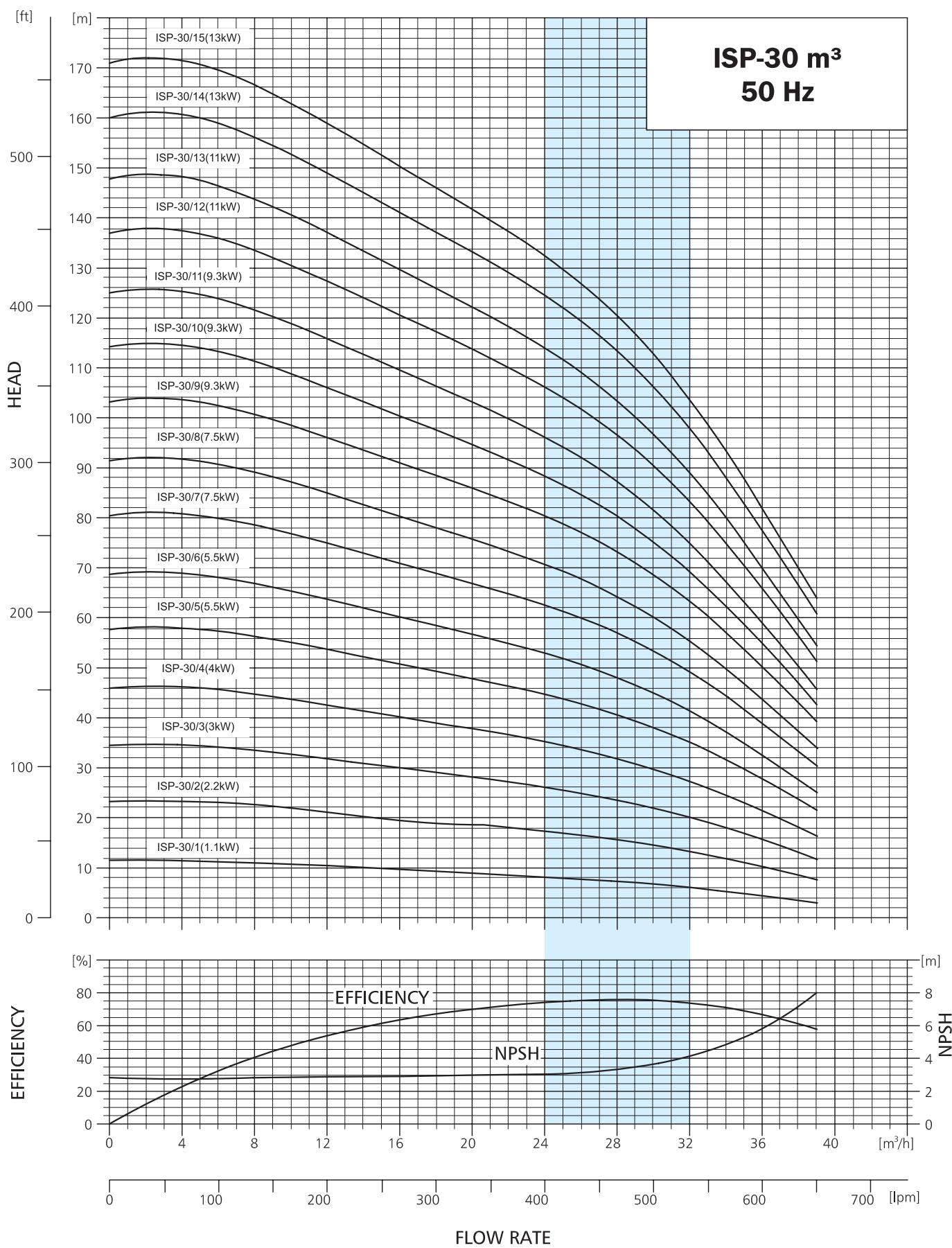


## SUBMERSIBLE PUMP ISP-17



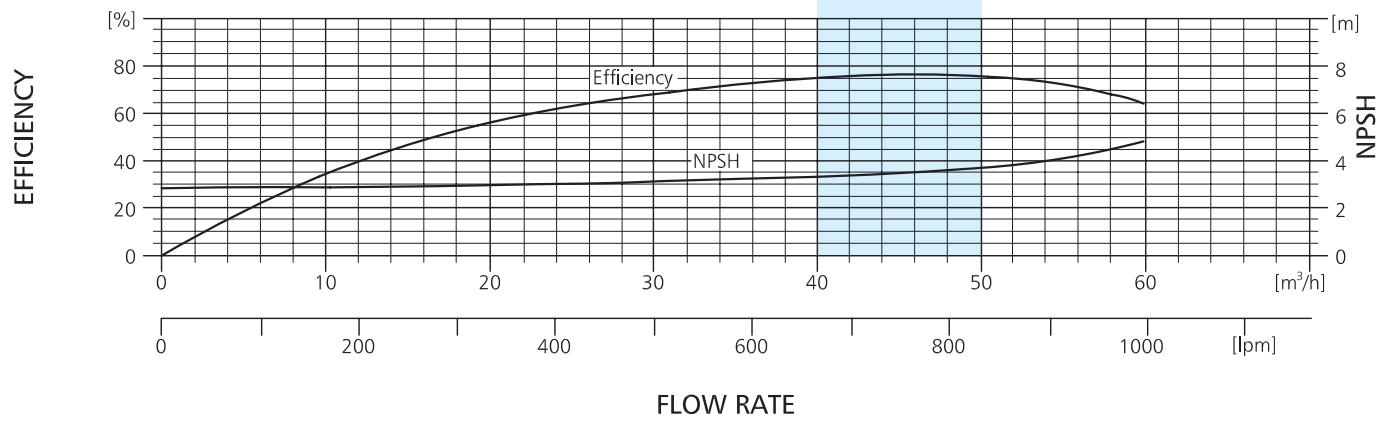
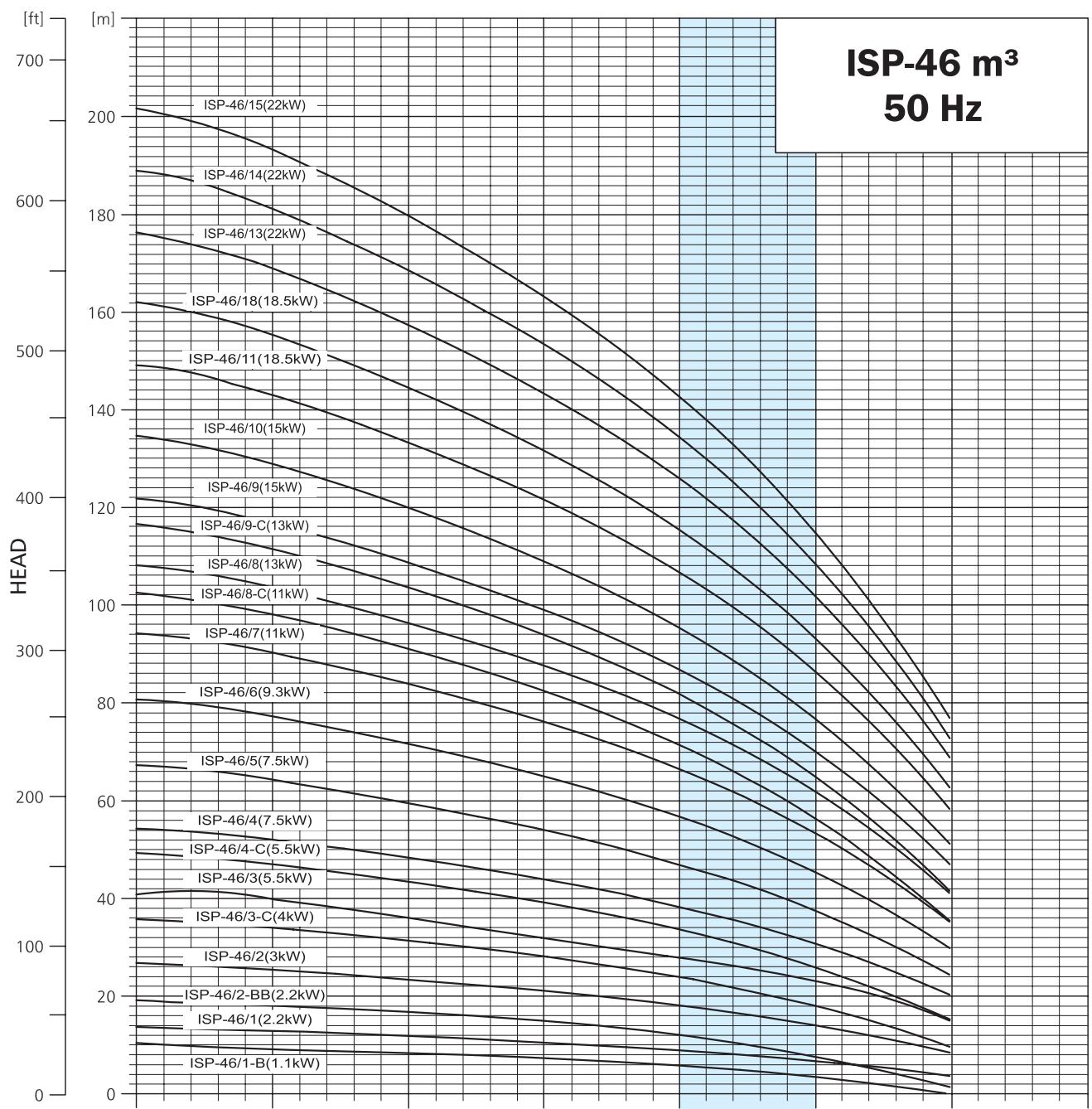


## SUBMERSIBLE PUMP ISP-30



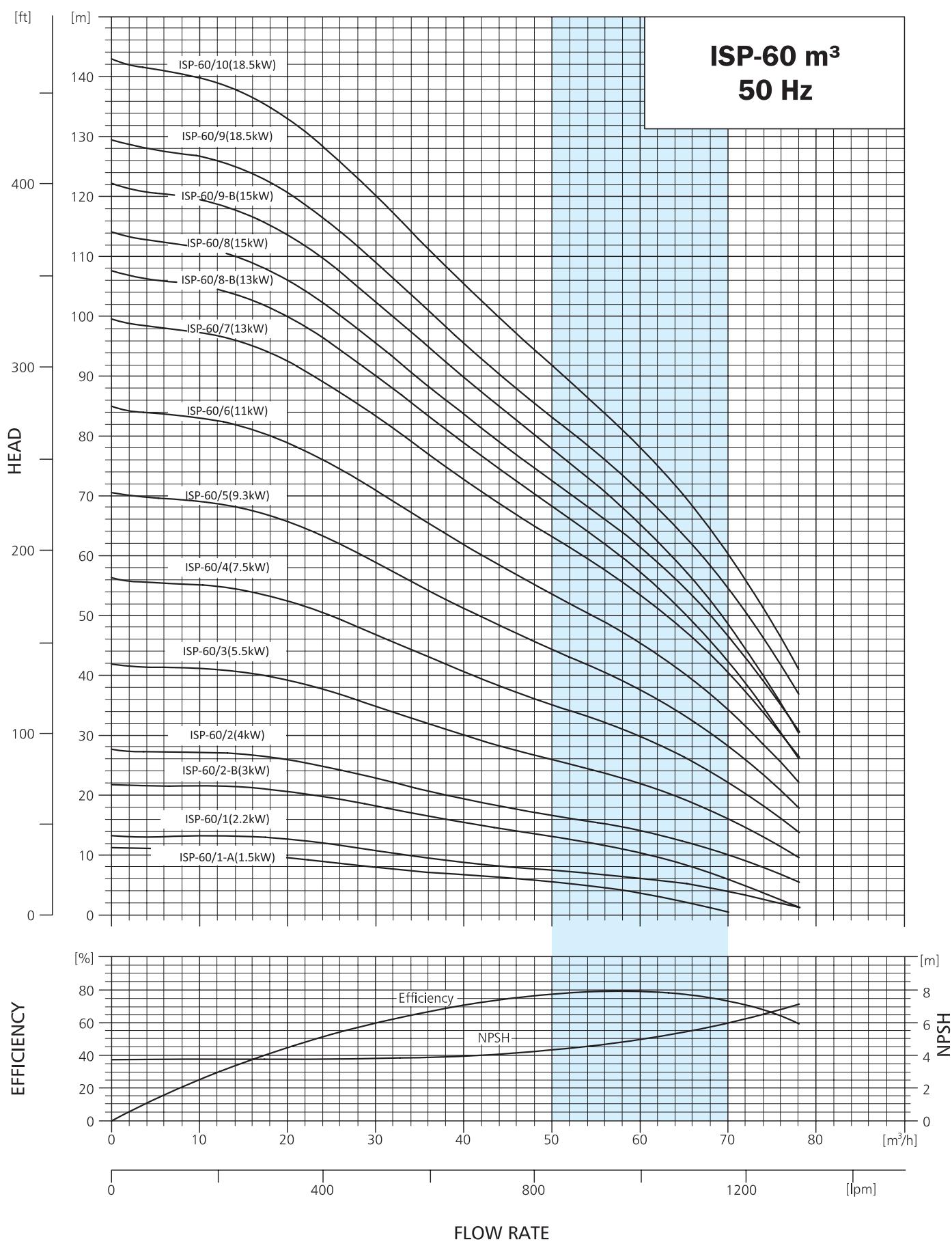


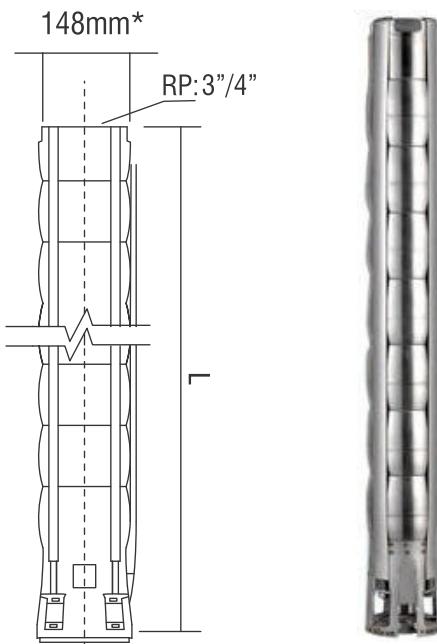
## SUBMERSIBLE PUMP ISP-46





## SUBMERSIBLE PUMP ISP-60



**SUBMERSIBLE PUMP ISP-60**

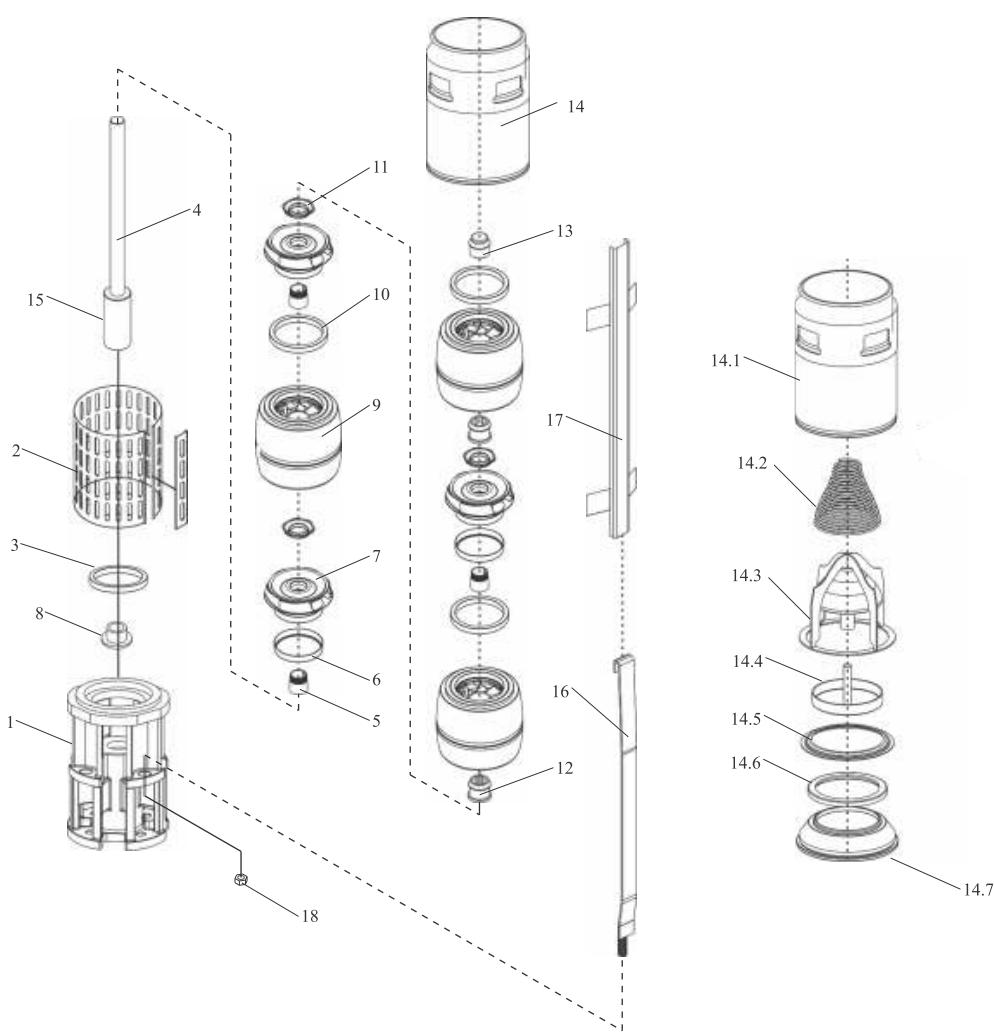
<b>Diffuser</b> Stainless steel (AISI 304L)	<b>Max. Sand Content</b> 50 gr / m³
<b>Impeller</b> Stainless steel (AISI 304L)	<b>Valve Cap</b> Stainless steel
<b>Pump Shaft</b> Stainless steel (AISI 431)	<b>Voltage</b> 380-415 V (+%6 / -%10)
<b>Coupling</b> Stainless steel (AISI 304/410)	<b>Frequency</b> 50 Hz.
<b>Strainer</b> Stainless steel (AISI 304)	<b>Max. Water Temperature</b> 50°C
<b>Outlet Connection Diameter</b> 3 1/4" (inside threaded)	<b>Degree Of Protection</b> IP 68

**PERFORMANCE TABLE ISP-60**

TYPE	MODEL	MOTOR RATING		Q (m³/h) Q (lpm)	0	10	20	30	40	50	60	70	78	HEIGHT L(MM)	WEIGHT (KG)
		[kW]	[HP]		0	166.7	333.3	500	666.7	833.3	1000	1166.7	1300		
ISP-60	ISP-60/1-A	1.5	2		12	11	9	8	7	5	4	1	0	367	6
	ISP-60/1	2.2	3		13	14	13	11	9	7	6	4	1	367	6
	ISP-60/2-B	3	4		22	22	21	18	15	13	10	6	1	480	8
	ISP-60/2	4	5.5		28	27	26	23	19	17	14	10	5	494	10
	ISP-60/3	5.5	7.5		42	41	39	35	30	26	22	16	10	606	12
	ISP-60/4	7.5	10		56	55	52	47	41	35	30	22	14	718	15
	ISP-60/5	9.3	12.5		71	69	66	59	51	44	38	28	18	830	18
	ISP-60/6	11	15		85	83	79	71	62	54	45	34	22	942	20
	ISP-60/7	13	17.5		99	97	92	83	73	63	53	40	26	1054	23
	ISP-60/8-B	13	17.5		108	105	100	90	79	68	57	42	26	1175	22
	ISP-60/8	15	20		114	112	106	96	84	73	61	47	31	1166	26
	ISP-60/9-B	15	20		122	119	113	102	90	78	65	48	30	1288	24
	ISP-60/9	18.5	25		129	127	121	109	95	83	71	54	37	1278	28
	ISP-60/10	18.5	25		143	140	133	120	105	92	78	60	41	1390	31
	ISP-60/11	22	30		158	154	147	133	116	101	86	67	45	1502	34
	ISP-60/12	22	30		171	167	159	144	126	110	94	72	50	1614	36
	ISP-60/13	26	35		187	183	174	157	138	120	103	79	54	1726	39
	ISP-60/14	26	35		200	196	186	168	148	129	110	85	58	1838	42
	ISP-60/15	26	35		214	209	198	179	157	136	116	89	60	1950	44
	ISP-60/16	30	40		230	224	213	192	169	147	125	96	65	2062	47
	ISP-60/17	30	40		243	237	225	203	179	155	132	101	69	2174	50
	ISP-60/18	37	50		260	254	242	219	193	168	143	111	77	2286	52
	ISP-60/19	37	50		274	268	255	231	203	177	151	117	81	2398	55
	ISP-60/20	37	50		287	281	267	242	213	186	158	123	85	2510	58
	ISP-60/21	37	50		301	294	279	253	223	194	166	129	89	2622	60
	ISP-60/22	45	60		323	316	302	274	242	211	181	14	100	2734	63
	ISP-60/24	45	60		352	345	329	299	264	230	197	155	109	2958	68
	ISP-60/26	55	75		381	374	356	324	286	249	213	168	118	3182	73
	ISP-60/28	55	75		411	402	384	349	308	269	230	181	127	3406	79
	ISP-60/30	55	75		440	431	411	374	330	287	246	194	136	3630	84

Head (m)

**ISP-60**



Part No.	Part Name
1	Suction Housing
2	Strainer
3	Suction Housing Wear Ring
4	Pump Shaft
5	Split Cone
6	Impeller Wear Ring
7	Impeller
8	Up Thrust Bush
9	Diffuser
10	Diffuser Wear Ring
11	Split Cone Nut
12	Bush Bearing
13	Upper Bearing
14	Discharge Housing Assembly
14.1	Discharge Housing
14.2	Check Valve Spring
14.3	Check Valve Guide
14.4	Check Valve Disc
14.5	Seat Retainer
14.6	Check Valve Seat
14.7	Seat Retainer
15	Coupling
16	Locking Strap
17	Cable Guard
18	Locking Strap Nut

In view of continuous improvements in our design and process, the information, dimensions and specifications given herein are subject to change without notice.

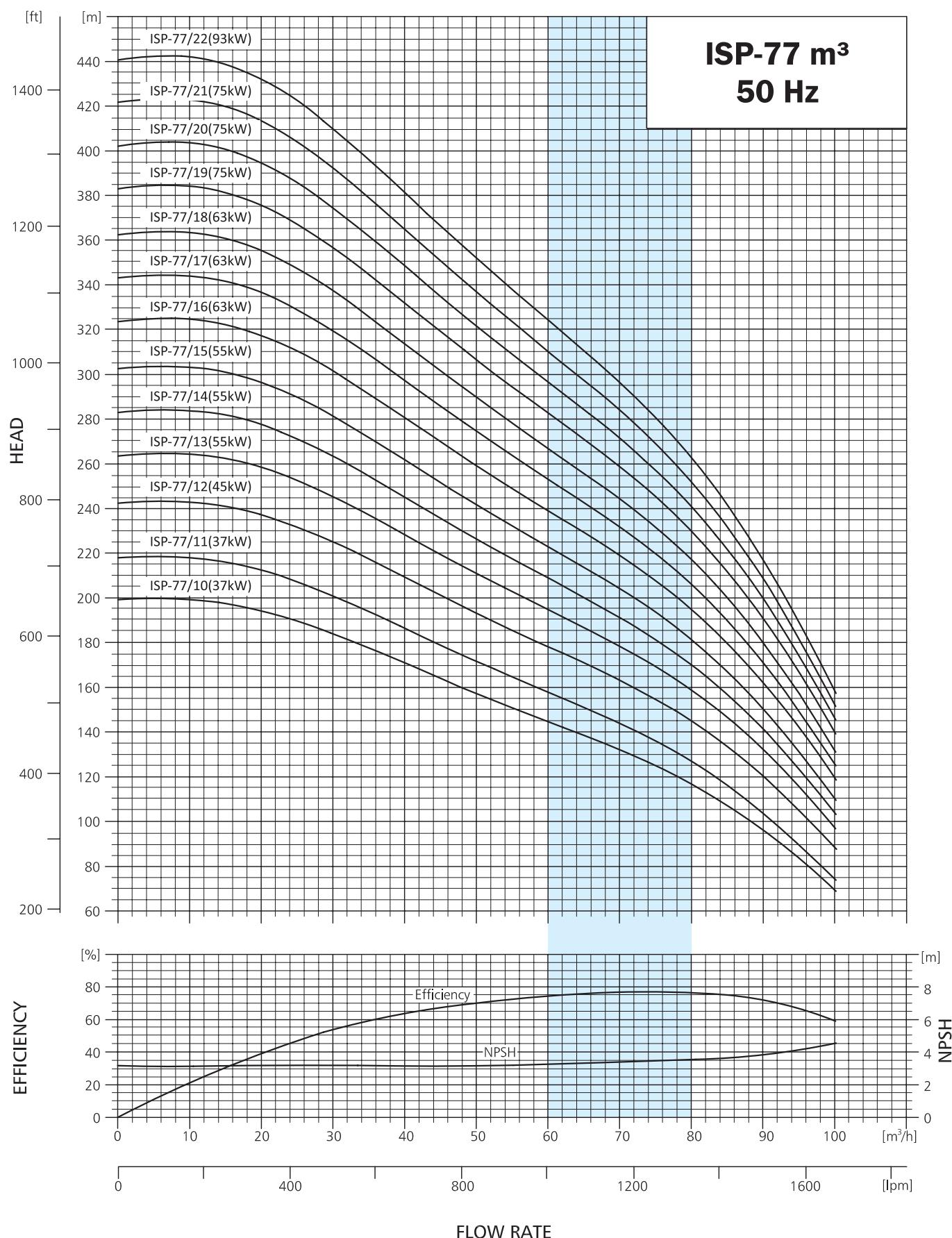
### Specification

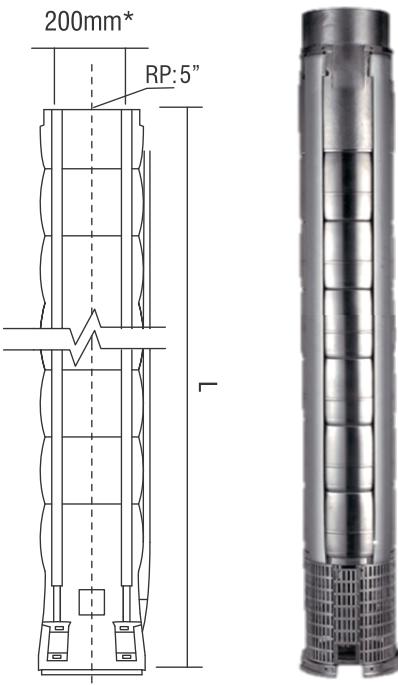
Pumped Liquids	
Non-aggressive, non explosive, pure, cold, Fresh water without abrasive particles having the following characteristics.	
pH	6.5 to 8.5
Turbidity	50ppm silica scale(max.)
Viscosity	1.75x10 66m <sup>2</sup> /Sec (max.)
Hardness (Drinking Water)	300 (max.)
Specific gravity	1.004 (max.)
Allowable solids	3000 ppm (max.)
Chlorine ion density	500 ppm (max.)
Permissible amount of sand	50 g/ m <sup>3</sup> (max.)
Temperature	38°C (max.) NBR 90°C VITON

### Pump Operating Limitations

Nominal Diameter	8"	
Power Range	5.5 kW – 110 kW	
Speed	2900 rpm	
Flow Range	lpm m <sup>3</sup> /h	330 - 2100 20 - 126
Max.Recommended Head	ft m	26.24 - 1561 8 - 476
Delivery size mm	100 & 125	
Max.Operating Pressure	4.8 Mpa (48bar)	
Horizontal installation	Minimum 30° angle	

## SUBMERSIBLE PUMP ISP-77



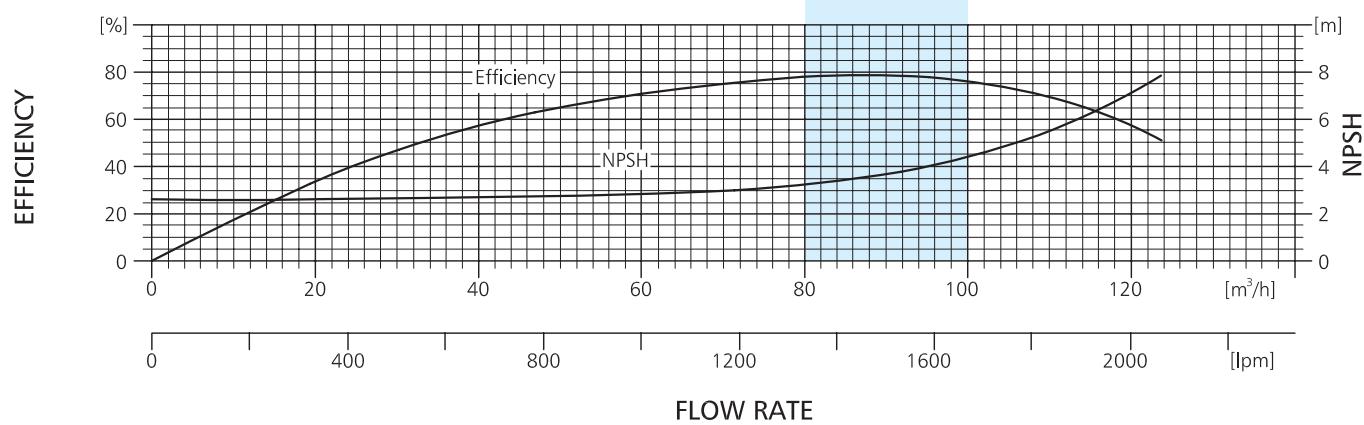
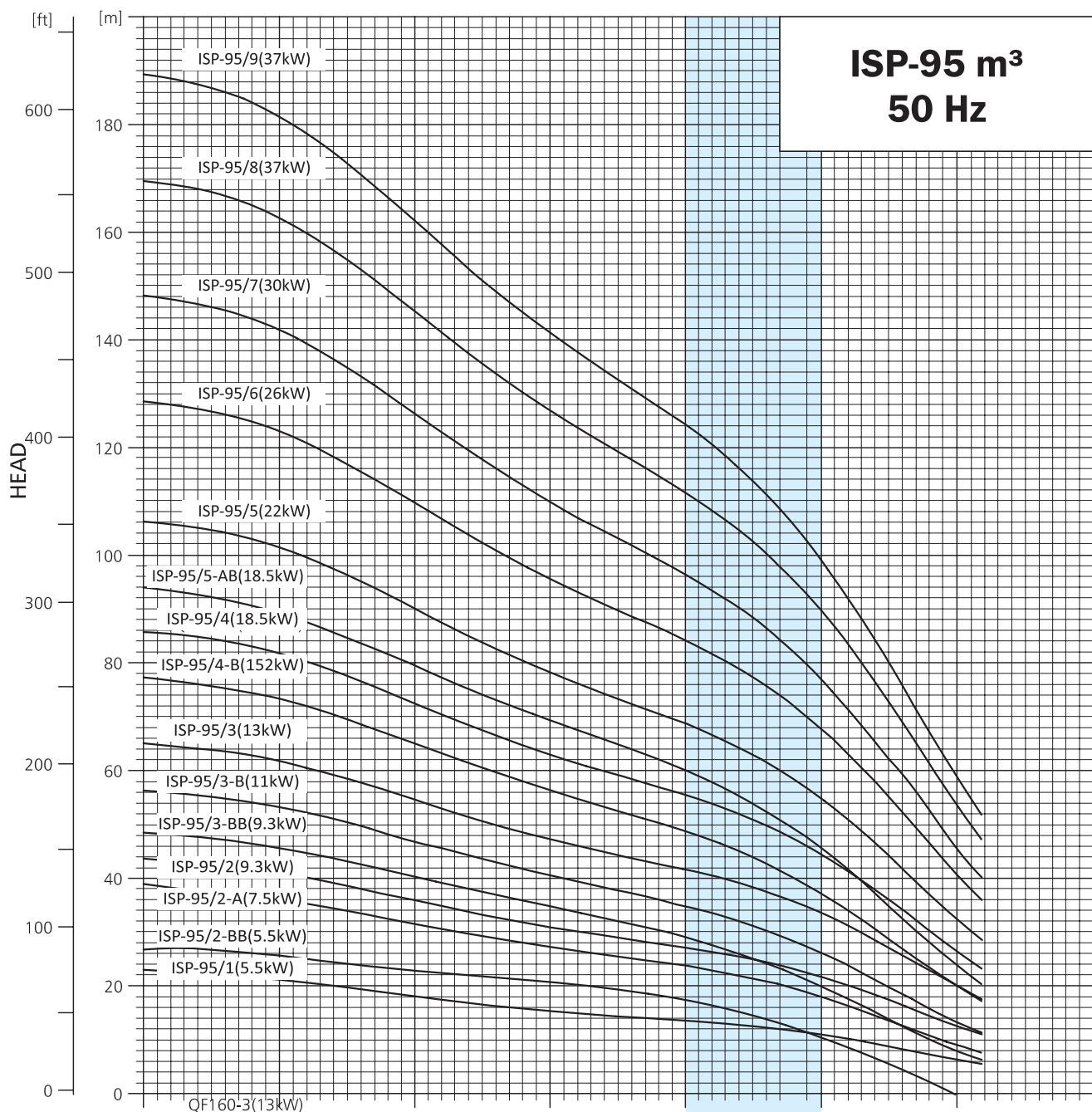
**SUBMERSIBLE PUMP ISP-77**

<b>Diffuser</b> Stainless steel (AISI 304L)	<b>Max. Sand Content</b> 50 gr / m <sup>3</sup>
<b>Impeller</b> Stainless steel (AISI 304L)	<b>Valve Cap</b> Stainless steel
<b>Pump Shaft</b> Stainless steel (AISI 431)	<b>Voltage</b> 380-415 V (+%6 / -%10)
<b>Coupling</b> Stainless steel (AISI 304/410)	<b>Frequency</b> 50 Hz.
<b>Strainer</b> Stainless steel (AISI 304)	<b>Max. Water Temperature</b> 50°C
<b>Outlet Connection Diameter</b> 5" (inside threaded)	<b>Degree Of Protection</b> IP 68

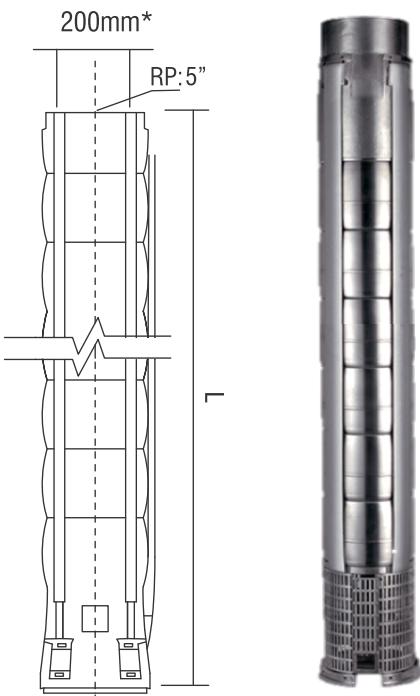
PERFORMANCE TABLE ISP-77

TYPE	MODEL	MOTOR RATING		Q (m <sup>3</sup> /h) Q (lpm)	0	10	20	30	40	50	60	70	80	90	100	HEIGHT L(MM)	WEIGHT (KG)
		[kW]	[HP]		166.7	333.3	500	666.7	833.3	1000	1167	1333	1500	1666.7			
ISP-77	ISP-77/1	5.5	7.5	Head (m)	21	21	20	18	17	15	14	13	12	10	7	626	21
	ISP-77/2-B	5.5	7.5		33	32	31	29	27	25	22	20	16	12	7	754	24
	ISP-77/2	7.5	10		41	40	39	36	33	31	28	26	23	18	13	754	24
	ISP-77/3-B	9.3	125		53	52	51	48	44	40	37	33	28	22	14	882	28
	ISP-77/3	11	15		61	60	58	55	50	46	42	39	34	28	20	882	28
	ISP-77/4-B	13	18		73	72	70	66	61	56	51	46	40	31	21	1010	31
	ISP-77/4	15	20		81	80	78	73	68	62	57	52	46	38	27	1010	31
	ISP-77/5	18.5	25		100	100	97	92	85	78	72	66	58	47	34	1138	35
	ISP-77/6	22	30		120	120	116	110	102	94	86	78	69	56	41	1266	38
	ISP-77/7	26	35		140	140	136	129	119	110	101	92	81	66	48	1394	42
	ISP-77/8-B	26	35		152	151	147	139	129	118	108	98	85	68	47	1522	46
	ISP-77/8	30	40		160	160	156	147	137	126	116	105	93	76	55	1522	46
	ISP-77/9	30	40		179	179	174	164	152	140	129	117	103	85	61	1650	49
	ISP-77/10	37	50		200	199	194	184	171	157	145	132	117	96	69	1778	46
	ISP-77/11	37	50		218	218	212	201	186	172	158	144	127	104	74	1906	50
	ISP-77/12	45	60		242	243	237	225	209	193	178	163	145	120	88	2034	53
	ISP-77/13	55	75		264	264	258	245	228	211	195	178	159	132	98	2162	57
	ISP-77/14	55	75		283	284	277	263	245	226	209	191	170	141	104	2290	60
	ISP-77/15	55	75		303	303	296	281	262	242	223	204	181	150	110	2418	64
	ISP-77/16	63	85		324	325	317	301	281	259	239	219	195	162	119	2546	68
	ISP-77/17	63	85		343	344	336	319	297	274	253	232	206	171	126	2674	71
	ISP-77/18	63	85		363	363	355	337	314	290	267	244	217	180	132	2802	75
	ISP-77/19	75	100		383	384	376	357	332	307	283	259	230	191	140	2930	78
	ISP-77/20	75	100		402	404	395	375	349	322	297	271	241	200	146	3058	82
	ISP-77/21	75	100		422	424	415	393	366	338	310	285	253	208	153	3159	85
	ISP-77/22	93	125		441	442	432	410	382	351	324	298	263	216	161	3259	109

## SUBMERSIBLE PUMP ISP-95



### SUBMERSIBLE PUMP ISP-95



**Diffuser**  
Stainless steel (AISI 304L)

**Max. Sand Content**  
50 gr / m<sup>3</sup>

**Impeller**  
Stainless steel (AISI 304L)

**Valve Cap**  
Stainless steel

**Pump Shaft**  
Stainless steel (AISI 431)

**Voltage**  
380-415 V (+%6 / -%10)

**Coupling**  
Stainless steel (AISI 304/410)

**Frequency**  
50 Hz.

**Strainer**  
Stainless steel (AISI 304)

**Max. Water Temperature**  
50°C

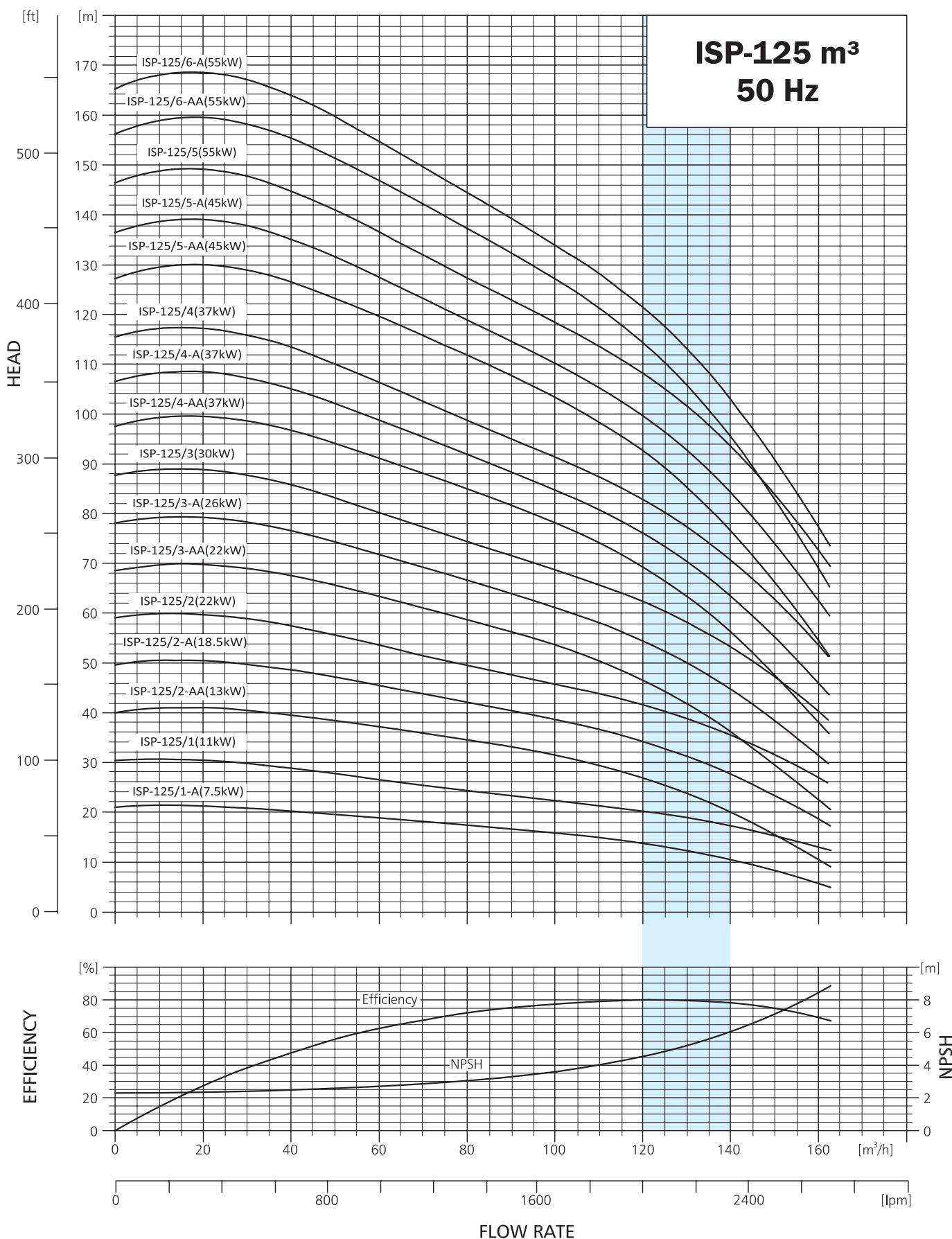
**Outlet Connection Diameter**  
5" (inside threaded)

**Degree Of Protection**  
IP 68

PERFORMANCE TABLE ISP-95

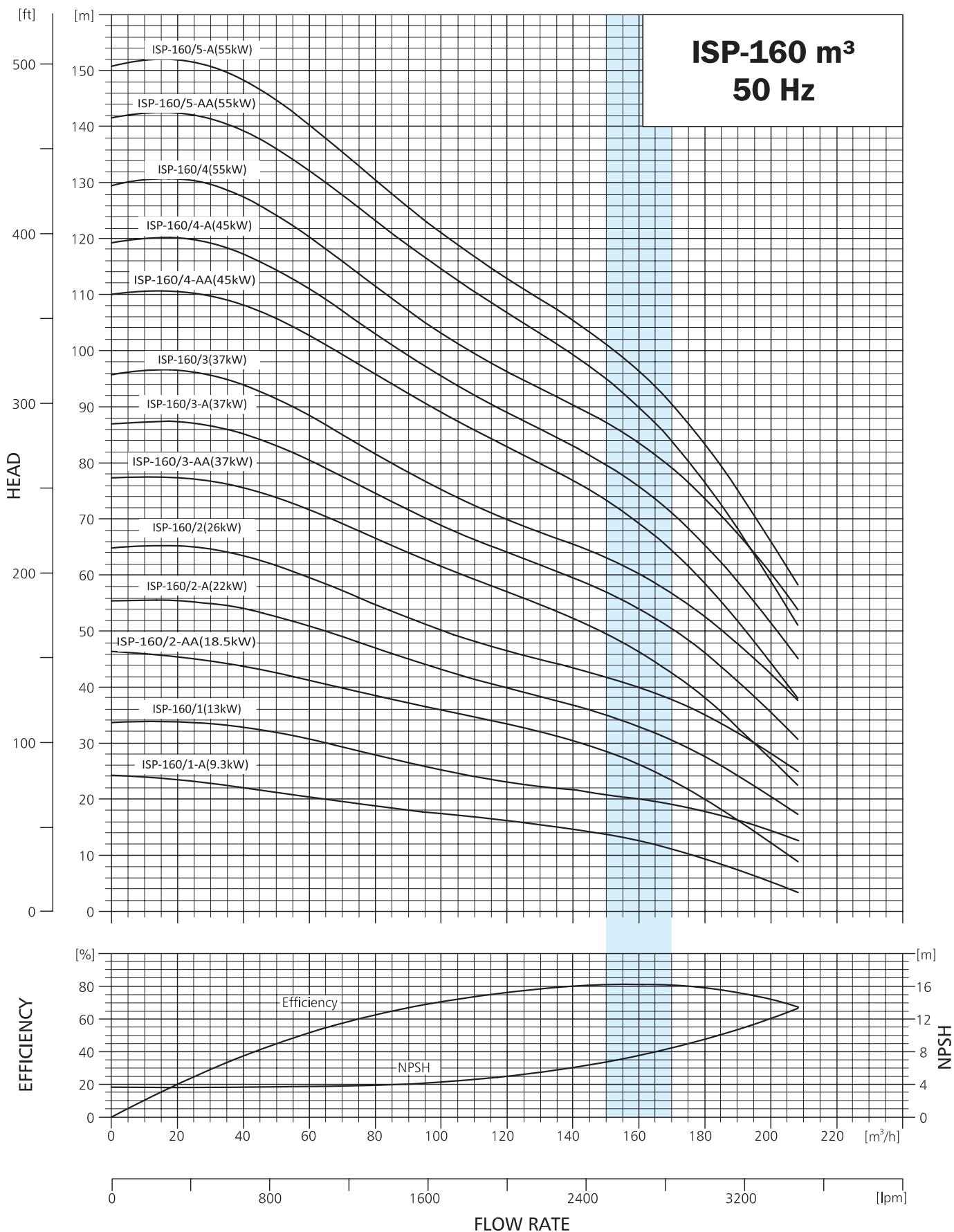
TYPE	MODEL	MOTOR RATING		Q (m <sup>3</sup> /h) Q (lpm)	0	10	20	30	40	50	60	70	80	90	100	110	120	122	HEIGHT L(MM)	WEIGHT (KG)
		[kW]	[HP]		0	167	333	500	667	833	1000	1167	1333	1500	1667	1833	2000	2033		
ISP-95	ISP-95/1	5.5	7.5	Head (m)	23	22	21	20	18	17	15	14	13	13	11	9	6	6	617	21
	ISP-95/2-BB	5.5	7.5		27	27	26	24	23	22	21	19	17	14	10	5	0	-	754	24
	ISP-95/2-A	7.5	10		39	37	36	34	32	29	27	26	24	21	18	14	9	8	754	24
	ISP-95/2	9.3	12.5		44	43	41	39	36	33	31	29	27	25	22	17	13	12	746	24.7
	ISP-95/3-BB	9.3	12.5		49	47	46	43	40	37	35	32	29	25	20	14	8	7	882	28
	ISP-95/3-B	11	15		56	55	53	50	47	44	41	38	35	31	26	20	13	12	882	28
	ISP-95/3	13	17.5		65	64	62	58	55	51	47	44	42	38	33	27	20	19	875	28.6
	ISP-95/4-B	15	20		77	76	73	70	65	60	56	53	49	44	37	29	20	18	1010	31
	ISP-95/4	18.5	25		86	84	82	78	73	67	63	59	55	51	44	36	26	25	1004	32.5
	ISP-95/5-AB	18.5	25		94	92	89	85	79	74	69	65	60	54	45	35	24	22	1138	35
	ISP-95/5	22	30		106	105	101	96	90	84	78	73	69	63	55	44	32	30	1133	36.4
	ISP-95/6	26	35		129	127	123	117	110	102	96	90	84	77	68	55	41	38	1262	40.4
	ISP-95/7	30	40		148	146	142	135	126	118	110	103	96	88	77	62	46	43	1391	44.3
	ISP-95/8	37	50		170	167	163	155	145	136	127	119	112	102	90	73	54	50	1520	48.2
	ISP-95/9	37	50		189	187	182	173	162	151	141	133	124	114	99	80	59	55	1649	52.1
	ISP-95/10	45	60		214	212	206	197	185	173	162	152	143	132	116	95	71	66	1778	56.1
	ISP-95/11	55	75		237	234	228	217	205	191	179	169	158	146	129	106	79	74	1907	60
	ISP-95/12	55	75		257	254	248	236	222	208	195	183	172	158	140	115	86	80	2036	63.9
	ISP-95/13	55	75		278	275	267	255	240	224	210	198	185	170	150	123	92	86	2165	67.9
	ISP-95/14	63	85		300	297	289	276	259	243	227	214	201	185	163	134	100	93	2294	71.8
	ISP-95/15	75	100		321	318	310	296	278	260	244	230	215	198	175	144	107	100	2423	75.7
	ISP-95/16	75	100		342	338	329	314	296	277	259	244	229	211	186	152	114	106	2552	79.6
	ISP-95/17	75	100		362	358	349	333	313	293	275	258	242	223	196	160	120	112	2681	83.6
	ISP-95/18	93	125		382	378	368	352	331	309	290	272	255	235	206	169	125	117	2810	87.5
	ISP-95/19	93	125		402	398	388	370	348	325	305	287	269	247	216	177	131	122	2939	91.4
	ISP-95/20	93	125		423	418	407	388	365	341	320	301	281	258	226	184	137	128	3068	95.4

## SUBMERSIBLE PUMP ISP-125



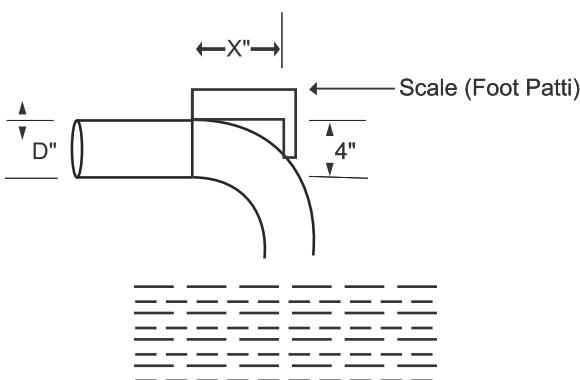


## SUBMERSIBLE PUMP ISP-160





HORIZONTAL DISTANCE (X) IN INCHES	NOMINAL PIPE DIAMETER (D)									
		1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	4"	5"	6"
4	DISCHARGE IN LPM	2	3	4	6	8	13	23	35	52
5		2	3	5	8	11	17	28	45	65
6		2	4	5	9	13	20	34	53	78
7		3	5	6	11	15	23	40	63	91
8		3	5	7	12	17	27	45	71	104
9		3	6	8	14	19	30	51	80	117
10		4	7	9	15	21	33	57	89	129
11		4	7	10	17	23	37	62	98	143
12		5	8	11	18	26	40	68	106	155
13		5	9	12	20	28	43	74	116	169
14		5	9	13	21	30	47	79	123	181
15		6	10	14	23	32	50	85	133	193
16		6	11	14	24	34	53	91	142	207
17		7	11	15	26	36	57	96	151	221
18		7	12	16	27	38	60	102	161	233
19		7	13	17	29	40	63	108	169	247
20		8	13	18	30	42	66	113	177	259
21		8	14	19	32	45	70	119	187	272
22		8	15	20	33	47	73	124	196	286
23		9	15	21	35	49	77	130	204	298
24		9	16	22	36	51	80	136	212	311
25		10	17	23	38	53	83	142	222	324
26		10	17	23	39	55	87	147	230	336
27		10	18	24	41	57	90	153	240	350
28		11	19	25	42	59	93	159	0	0
29		11	19	26	44	62	96	164	0	0
30		12	20	27	45	64	100	170	0	0
31		0	0	28	47	66	103	0	0	0
32		0	0	29	48	68	107	0	0	0
33		0	0	30	50	70	110	0	0	0
34		0	0	31	51	72	113	0	0	0
35		0	0	32	53	74	117	0	0	0



Example :  
Horizontal Distance X" = 20"  
Nominal Pipe Diameter D" = 2"  
Discharge = 504

## FRICTION LOSS TABLE

FRICTION LOSS IN METER FOR GALVANIZED PIPE (C-100/PER MTR.)									
Flow Rate In LPM	Nominal Pipe Dia in mm/inches								
	25/ 1"	32/ 1.25"	40/ 1.5"	50/ 2"	65/ 2.5"	80/ 3"	100/ 4"	125/ 5"	150/ 6"
30	0.098								
60	0.362	0.1197							
75	0.532	0.1808	0.0748						
96	0.840	0.2856	0.1181	0.0287					
120	1.260	0.4314	0.1785	0.0434					
150		0.0519	0.2697	0.0656	0.0221				
192		1.0293	0.4257	0.1035	0.0349				
240			0.6133	0.1565	0.0528	0.0217			
300			0.9721	0.2362	0.0798	0.0328			
480				0.5641	0.1903	0.0783			
600				0.8523	0.2875	0.1183	0.0291		
760				1.2879	0.4345	0.1788	0.0440		
960				2.0332	0.6859	0.2823	0.0695	0.0235	
1200				3.0727	1.0365	0.4265	0.1051	0.0354	
1500					1.5662	0.6445	0.1588	0.0536	0.0220
1920					2.4728	1.0176	0.2507	0.0846	0.0348
2400						1.5376	0.3788	0.1278	0.0526
2400							0.3788	0.1278	0.0526
3000							0.5724	0.1931	0.0795
3600							0.8020	0.2705	0.1113
4800							1.3656	0.4606	0.1896
6000								0.6960	0.2864
7500								1.0518	0.4328

FRICTION LOSS IN METER FOR GALVANIZED PIPE (C-100/PER MTR.)									
Flow Rate In LPM	Nominal Pipe Dia in mm/inches								
	25/ 1"	32/ 1.25"	40/ 1.5"	50/ 2"	65/ 2.5"	80/ 3"	100/ 4"	125/ 5"	150/ 6"
30	0.046								
60	0.166	0.0565							
75	0.251	0.0854	0.0353						
96	0.397	0.1349	0.0558	0.0136					
120	0.599	0.2038	0.0843	0.0205					
150		0.3079	0.1274	0.0310	0.0104				
192		0.4861	0.2011	0.0489	0.0165				
240			0.3039	0.0739	0.0249	0.0103			
300			0.4591	0.1117	0.0377	0.0155			
480				0.2661	0.0899	0.0370			
600				0.4025		0.0559	0.0139		
760				0.6083	0.2052	0.0844	0.0208		
960				0.9604	0.3240	0.1333	0.0328	0.0111	
1200				1.4513	0.4895	0.2015	0.0496	0.0167	
1500					0.7397	0.3044	0.0750	0.0253	0.0104
1920					1.1679	0.4806	0.1184	0.0399	0.0164
2400						0.7262	0.1789	0.0604	0.0248
2400							0.1789	0.0604	0.0248
3000							0.2703	0.0912	0.0375
3600							0.3788	0.1278	0.0526
4800							0.6150	0.2176	0.0895
6000								0.3288	0.1353
7500								0.4968	0.2044

## OTHER PRODUCT RANGE



**ICP Series**  
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CENTRIFUGAL PUMPS- DIN  
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**IESP-R & IESP-M Series**  
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## OTHER PRODUCT RANGE



**ISSDP Series**  
SUBMERSIBLE SEWAGE &  
DRAINAGE PUMPS



**SUBMERSIBLE PUMP  
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ALL PUMP SPARES



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